FOOD, BEVERAGE & PHARMACEUTICAL

HIGH PERFORMANCE MRO CHEMICALS

INDUSTRY SOLUTIONS

CHESTERTON
Global Solutions, Local Service.
Chesterton’s programs are proven to:

- Maintain the integrity of our products
- Optimize reliability
- Maximize up-time
- Extend equipment life
- Lower total cost
The A.W. Chesterton Company is dedicated to maintaining the strictest quality standards when it comes to our food grade and pharmaceutical products. Our advanced technologies and stringent quality processes assure that we consistently meet your exact expectations. Our goal is to provide you with superior quality products delivered with outstanding customer service.

**We worry about quality so you won’t have to.**

Most of our products are NSF® registered.

We have one of the most extensive ranges of products registered to NSF standards. This independent review assures the customer of consistent, high quality. NSF registration, combined with high performance, assures that our products offer the best results in improving equipment reliability, while lowering costs.
Improving Bearing Reliability

Chesterton’s bearing lubrication solutions address the primary causes of bearing failure, offering you the ability to significantly improve operational reliability and lower your maintenance and production costs.

- Excellent corrosion protection
- High load carrying ability
- Exceptional water and chemical washout resistance
- QBT™ Quiet Bearing Technology
- Automatic grease dispensing
- Reduced lubricant consumption

Advanced Grease Technologies

Chesterton’s industrial greases offer extended bearing life and reliability even under the harshest conditions of load, temperature, water, and corrosion.

625 CXF and 630 SXCF*

Superior quality, multi-purpose, food grade greases. NSF H1
- Exceptional bearing protection against wear, load, and corrosion
- Excellent water washout and corrosion protection
- Contains no PTFE. Safe for tobacco and other processing plants where PTFE is restricted

Applications: Bottling equipment, fruit feeders, paste and sauce fillers, canning machinery, meat packaging equipment, carton filling equipment.

615 HTG, 633 SXCM** and 635 SXC*

High-performance, corrosion inhibited greases. Outstanding extreme pressure capabilities and tolerance to water. NSF H2
- Excellent water washout and corrosion resistance
- High shear and oxidative stability
- Temperature limits above 204°C (400°F)

Applications: Machine tools, mechanical presses, high-speed spindle gears, blowers, conveyors, grinding mills, crushers, electric motors. Easily pumpable in automatic grease-dispensing systems.

Primary Causes of Bearing Failure

- Lubrication 64%
- Improper Mounting 27%
- Fatigue 9%

64% of bearing failures are lubrication related. Less than 9% of bearings reach their design life expectancy—L10.

Source: ABMA (American Bearing Manufacturers Association)

Automatic Single Point Lubricators

Automatically dispense Chesterton grease to critical areas, eliminating over- and under-greasing.

Lubri-Cup™ EM
- Microprocessor controlled, “pulse” delivery system
- Replaceable service packs
- Lubricates up to 8 bearings

Lubri-Cup™ VG – 250cc
Lubri-Cup™ VG Mini –120cc
- Microprocessor controlled, “pulse” delivery system
- Nitrogen gas operated unit
- Variable timer

Lubri-Cup™ S
- Low feed pressure prevents bearing seal failure
- Increases time interval for regreasing by six times
- Simple to refill in place

*Synthetic-based  **Contains Moly
Extending Equipment Life

Chesterton offers a range of lubricants specifically formulated for lubricating chains, pneumatic controls, wire ropes, and open gears. Chesterton’s lubrication programs are proven to extend equipment life, improve reliability and productivity, and reduce costs, while maintaining the high quality standards required.

601 Chain Drive Pin and Bushing Lubricant
Premium, low viscosity oil that penetrates to the pin and bushing to provide critical lubrication and wear resistance. **NSF H2**
- -23°C to 150°C (-10°F to 300°F)
- Keeps chains clean—does not collect dirt and dust
- Extends chain life 2 to 4 times
**Applications:** Chain drives for assembly and packaging lines, power transmission chains, conveyer drives, chain hoists, fork lift trucks.

636 FG SLG-220 Synthetic Lubricating Fluid
636 FG is an ISO grade 220, high performance, synthetic lubricant. It is NSF H1-registered, and specifically designed for high temperature bearing and chain lubrication throughout the food, beverage and pharmaceutical industries. **NSF H1**
- -25°C to 260°C (-13°F to 500°F)
- Low evaporation
- No residue formation
- Self cleaning
**Applications:** High temperature lubrication such as baking ovens, heat sealing machines, sterilization areas, conveyor roller bearings, chain conveyors, heat treating conveyors, plastic film sealing.

660 Silicone Lubricant
A clear, silicone fluid that provides continuous film lubrication for mechanical parts and sliding surfaces that are constructed of plastic, rubber or plastic/metal. **NSF H1**
- -40°C to 205°C (-40°F to 400°F)
- Does not stain or leave gummy residue
- Stable, long-lasting lubricant
- Excellent release agent
**Applications:** Plastic gears, plastic conveyer belts, rollers, rubber gaskets, chains with plastic bushings.

690 FG Lubricant
Premium quality, light oil that penetrates between the close clearance of precision parts, such as chain bushings and pins, to provide critical lubrication. **NSF H1**
- Clear, no color or odor
- Pressure additives—three times greater load carrying ability compared to mineral oil
- No dirt and dust buildup in chains, no sticky lubricant residues
- Long lasting and non-drying film extends chain life two to four times
**Applications:** Chain drives for assembly lines, conveyors, packaging equipment, hoist chains, link and roller assemblies.

715 Spraflex® Gold
A surface lubricant for chain drives, open gears, and wire rope. Bonds a long lasting, non-extruding “wear shield” to protect equipment operating under heavy loads. **NSF H2**
- Lubricates under extreme pressure
- Does not squeeze off like grease
- Protects against corrosion
- Does not wash off, even under water
**Applications:** Chain drives, open gears, hoists, wire ropes and cables, rotary feeders, conveyor chains.
Maintaining Plant Equipment

Chesterton offers a broad range of cleaners and degreasers to maintain the plant and equipment. The choice of cleaning technology depends on the soil to be removed, surface material, and environmental and worker safety considerations. As such, we provide a range of technologies to meet the individual needs for:

- Maintenance shop degreasing and cleaning
- Machinery and plant cleaning
- Parts degreasing
- Electrical cleaning

Water-Based Cleaners
Biodegradable, rapid oil separation, can be filtered, recirculated

360 Phosphate-Free Cleaner
A powerful, water-based degreaser optimized to remove natural oils and fats commonly used in the food industry. **NSF A1, A4**
- Biodegradable and phosphate-free
- No EDTA, Butyl Cellosolve™, or toxic solvents

**Applications:** Removing natural oils and greases from process equipment, plant walls, and floors. Cleaning waste water treatment piping and treatment tanks. Especially effective for porous concrete structures.

803 IMS II
A powerful, non-solvent based degreaser. Its advanced surfactant technology offers maximum efficiency in soil removal. **NSF A1**
- Fast removal of petroleum oil and grease
- Biodegradable
- No EDTA, Butyl Cellosolve™ or toxic solvents

**Applications:** General degreasing of plant and equipment, concrete floors, masonry walls, and other hard surfaces.

KPC 820/KPC 820N
- Moderate pH, phosphate-free
- Safe on most metals
- No offensive odor
- Effective for dip tank cleaning when heated
- May be used up to 82°C (180°F)

**Applications:** Oil deposits, soot and exhaust residue, metal working fluids, animal and vegetable fats, lubricants, and soils common to industrial production areas
Solvent-Based Degreasers
Fast-acting, low aromatics, low residue, precision degreasing

### 277 Metal Surface Degreaser
Fast evaporating, solvent-based degreaser for hard surfaces. Removes oil, grease, tar, wax, and other organic soils. **NSF C1, K1**
- Low residue
- Low aromatic content
- Does not damage most materials, including common plastics
- Flash point: -6°C (21°F)

**Applications:** Cleaning oil and grease from bearings, gears, valves, chains, molds, and electro-mechanical assemblies.

### 292 Precision Degreasing Solvent
Moderate evaporation rate. Industrial strength solvent blend cleans equipment instantly before disassembly, maintenance, and repair. Safe for all metals. Flash point 40°C (105°F). **NSF K1, K2, K3**
- Fast removal of heavy oil and grease
- Low residue, low odor
- Low aromatic content

**Applications:** Cleaning bearings, valves and fittings, chains, cables, molds, lathes, presses, non-energized electrical equipment, and production tools. Removes oil, grease, wax, tar, and other organic soils. Test before using on rubber and plastics.

### 294 CSD
Safe, fast evaporating, solvent-based degreaser cleans the most difficult deposits. Designed for precision cleaning.
- Rapid cleaning
- Low aromatic content
- Flash point: -18°C (-4°F)

**Applications:** Precision cleaning of bearings, pulleys, valves and fittings, chains, cables, electromechanical assemblies, molds, presses, production tools, and finished parts. Test before using on some paint, rubber, and plastics.

Electrical Cleaners
Safe for most paints and plastics, low residue, fast evaporating

### 296 Electronic Component Cleaner (ECC)
Environmentally responsible alternative to hazardous solvents. It is formulated to remove dust, dirt, and organic residues from electrical and optical components. **NSF K2**
- Non-flammable, fast evaporating
- No residue
- No ozone depleting chemicals
- No plastic attack

**Applications:** Controllers, panel meters, circuit boards, contacts, motorized instruments, and control panels. Compatible with virtually all sensitive materials common to the electronics industry.
Products for Daily Maintenance

Daily maintenance often requires the use of many different products. They are used in small quantities, but are critical to performing high quality, fast turnarounds. Maintenance Specialties are a group of products designed to provide superior performance the first time, resulting in improved productivity and quality in your maintenance operations.

723 and 723FG Sprasolvo®
Fast acting, penetrating oil in a convenient, non-flammable propellant aerosol can. Excellent for hard to reach areas where rust, tar, grease, and dirt may prevent easy removal of nuts, bolts, and fittings. 723 – NSF H2; 723FG – NSF H1
Applications: Plumbing, machinery, trucks, pipelines, railroads, tractors, steam and gas fittings, valves, pumps, drilling utilities, auto shops, ships.

730 Spragrip®
Superior energy efficient belt dressing in a convenient aerosol package. Lengthens life of leather, rubber, canvas, or plastic belts. Ends belt slippage for all V, flat, and round belts. NSF P1
Applications: Belt drives, fans, automotive equipment, industrial equipment, package conveyors, conveyor belts, generators, pumps, compressors, indoor or outdoor applications. Controls belt slippage due to moisture, dust, heat, or cold. Prevents degradation from U.V. rays, chemical fumes, and water.

3500 Valvelon®
Permanently seals valves up to a stuffing box cross section of 12 mm (1/2 in). Conforms to surface shape to seal. Pressure up to 35 kg/cm² (500 psi). NSF P1
- 100% PTFE valve packing
- pH 0-14, all chemicals, except oxygen
- -240°C to 260°C (-400°F to 500°F)
- Nontoxic, non-contaminating
Applications: Utility system valves such as water, compressed air, vacuum, lubrication lines, hot water, steam. Also for process valves in food, pharmaceutical, and virtually all industries. It is ideal as a general purpose valve packing.

Applications:
- Utility system valves such as water, compressed air, vacuum, lubrication lines, hot water, steam.
- Process valves in food, pharmaceutical, and virtually all industries.
- It is ideal as a general purpose valve packing.
**785/785 FG/783ACR**

The "new generation" anti-seize compound family contains a blend of ultra fine, inorganic solid lubricants. No heavy metals. Withstands severe temperature and pressure conditions. Eases mechanical assembly and disassembly up to 1204°C (2200°F). 785 FG conforms to FDA standard 21CFR Incidental Food Contact.

NSF H1; 785 – NSF H2

- Prevents bolt seizure for easy disassembly
- Ultra-fine solid lubricants stick to the metal surface
- 785FG has the unique combination of an H1 registered with industrial grade antiseize performance.

**Applications:**
**Virtually all metal to metal assemblies:** Bolts, screws, studs, pipe threads, press fits, pump sleeves, splines. Virtually all plant maintenance involving stainless steel and specialty alloys. Applicable where copper use is prohibited.

**Food and Beverage:** Meat, poultry, dairy processing plants, beverage, brewery and bottling plants, grain processing, oil and ethanol processing, canning and packaging facilities, water treatment, wastewater and water distribution systems.

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**800 GoldEnd® Tape**

Heavy duty, high density, tear resistant, moldable, dry PTFE sealant tape for use on metal or plastic threads, pipes, or bolts. Requires fewer wraps. Resists tearing, breakage, and won’t clog fuel lines. Meets MIL-T-27730A; DVGW; BAM; **NSF H1, P1**

- Use in virtually all chemicals, including oxygen
- -240°C (-400°F) to 260°C (500°F)
- Adjustable up to 90° backwards and still seals

**Applications:** Seals all plumbing and most industrial piping threads, pneumatic and hydraulic fittings up to 690 bar (10,000 psi).

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**860 Moldable Polymer Gasketing**

Two-part, extrudable gasketing material allows for the creation of ultra-thin gaskets in any size, any shape. Never sticks. Conforms to FDA standard 21CFR 175.300 and 177.2600. **NSF P1**

- Up to 260°C (500°F)
- Stable, no hardening in tip
- Gap filling up to 6 mm (1/4 in)
- Remains elastic

**Applications:** For sealing complex mechanical assemblies, gear boxes, inspection covers, transmissions, bearing housings, speed differentials. Economical, reduces gasket inventories. Molds to any shape flange. No more gasket cutting.
Corrosion Protection

Corrosion can attack spare parts in storage, making them no longer useable. This is a waste of time and money. Chesterton offers two removable coatings designed for cost effective protection of critical replacement parts. Both are thin films that provide extended corrosion protection, but can be quickly removed when the metal part is needed.

740 Heavy Duty Rust Guard

Long-term, corrosion preventative coating provides heavy-duty metal protection for all areas constantly exposed to humidity and corrosive fumes, without critical surface preparation. Conforms to MIL-C-16173D, Grades 1 and 4.
- Does not crack or peel
- Protection up to 2 years
- Excellent resistance to corrosive vapors

Applications: Parts in storage such as machinery, tubing, castings, rods, jigs and fixtures, stampings, pumps, fittings, valves, indoor structural steel.

Product can be easily removed with Chesterton’s 276 Electronic Component Cleaner or 274 Industrial Degreaser.

775 Moisture Shield

Clear, moisture displacing, anti-corrosion film protects metal parts and equipment for months. Conforms to MIL-C-16173D corrosion preventative, Grade 3. NSF H2
- High coverage 30 m²/l (1200 ft²/gal)
- Dry film, does not collect dust

Applications: Parts in process, parts in transit, parts in storage, electrical systems—dries out wet electrical parts, marine industry. Easily removable with Chesterton’s water- or solvent-based cleaners.

Note: Where long term protection is desired use Chesterton’s 740 Heavy Duty Rust Guard.

Metal Working Fluids

Provides optimum lubrication for metal cutting operations combined with the safety of water-based, synthetic technology. No petroleum oil, no smoking, easy to rinse off with water.

388 Synthetic Tapping Fluid

Safe, full synthetic formula for machining operations performed at high speed and feed rates, as well as manual or automatic single-shot cutting tool applications.
- Ready to use
- Excellent lubricity and heat dissipation
- Extends tool life

Applications: Tapping, boring, reaming, threading, drilling, milling. May be used in mist applicators.

389 Synthetic Tapping Compound
- Non-drip, clinging grade
- Ideal for horizontal or overhead operations
## Chesterton NSF® Registered Products

### Cleaners/Degreasers

<table>
<thead>
<tr>
<th>Product Description</th>
<th>Category Code</th>
<th>Category</th>
<th>Code</th>
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<tbody>
<tr>
<td>218 HDP</td>
<td>133943</td>
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<tr>
<td>235 SSC</td>
<td>133964</td>
<td>A4</td>
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<tr>
<td>273 Electric Motor Cleaner</td>
<td>133975</td>
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<td>273 Electric Motor Cleaner (aerosol)</td>
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<td>274 Industrial Degreaser</td>
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<td>274 Industrial Degreaser (aerosol)</td>
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<td>276 Electronic Component Cleaner (aerosol)</td>
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<td>276 Electronic Component Cleaner (bulk)</td>
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<td>279 PCS</td>
<td>134012</td>
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<td>292 Precision Degreasing Solvent</td>
<td>134003</td>
<td>K1, K2, K3</td>
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<td>134004</td>
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<td>296 Electro Contact Cleaner</td>
<td>134002</td>
<td>K2</td>
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<td>346 Descaler &amp; Chemical Cleaner</td>
<td>133962</td>
<td>A3</td>
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<td>360 Phosphate-Free Cleaner</td>
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<td>A1, A4</td>
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<td>801 Industrial &amp; Marine Solvent</td>
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<td>803 Industrial &amp; Marine Solvent II</td>
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<td>815 Low Foaming Cleaner</td>
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<td>KPC 820N</td>
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### Maintenance Specialties

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<tr>
<th>Product Description</th>
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<tr>
<td>3500 Valvelon®</td>
<td>134013</td>
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<tr>
<td>706 Rustsolvo®</td>
<td>133942</td>
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<tr>
<td>710 Anti-Seize Compound (bulk)</td>
<td>133958</td>
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<tr>
<td>715 Spraflex®</td>
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<td>715 Spraflex® (aerosol)</td>
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<tr>
<td>715 Spraflex® Gold</td>
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<td>715 Spraflex® Gold (aerosol)</td>
<td>133931</td>
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<tr>
<td>723 FG Sprasolvo®</td>
<td>134006</td>
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<td>723 Sprasolvo®</td>
<td>133939</td>
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<td>725 Nickel Anti-Seize Compound</td>
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<td>730 Spragrip®</td>
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<td>785 FG Parting Lubricant</td>
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<td>785 Parting Lubricant</td>
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<td>787 Sliding Paste</td>
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<tr>
<td>800 GoldEnd® Tape</td>
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<td>860 Moldable Polymer Gasketing (cartridge)</td>
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<tr>
<td>860 Moldable Polymer Gasketing Curing Agent</td>
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<td>900 GoldEnd® Paste</td>
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### Lubricants

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<tr>
<th>Product Description</th>
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<tr>
<td>601 Chain Drive Pin &amp; Bushing Lubricant (aerosol)</td>
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<tr>
<td>601 Chain Drive Pin &amp; Bushing Lubricant (bulk)</td>
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<tr>
<td>610 Synthetic Lubricating Fluid (aerosol)</td>
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<td>610 Synthetic Lubricating Fluid (bulk)</td>
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<td>615 High Temperature Grease</td>
<td>133940</td>
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<td>615 HTG #1</td>
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<td>622 White Grease</td>
<td>133929</td>
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<td>625 CXF</td>
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<td>629 High Temperature White Grease</td>
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<td>630 SXCF aerosol</td>
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<td>630 SXCF</td>
<td>138415</td>
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<tr>
<td>636 FG SLG-220 (bulk)</td>
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<tr>
<td>651 Detergent Lubricating Oil (aerosol)</td>
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<td>651 Detergent Lubricating Oil (bulk)</td>
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<td>660 Silicone Lubricant (aerosol)</td>
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<td>660 Silicone Lubricant (bulk)</td>
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<td>690 FG Lubricant (aerosol)</td>
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<td>690 FG Lubricant (bulk)</td>
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### Metal Working Fluids

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<tr>
<td>390 Cutting Oil</td>
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<td>390 Cutting Oil (aerosol)</td>
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<tr>
<td>395 Tapping Lubricant</td>
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### Corrosion Protection

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<td>415 Concrete Sealer</td>
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<tr>
<td>438 PTFE Coating (aerosol)</td>
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<tr>
<td>438 PTFE Coating (bulk)</td>
<td>133951</td>
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<tr>
<td>775 Moisture Shield (aerosol)</td>
<td>134015</td>
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</table>

For the most current listings and full descriptions of the category codes please visit:

[www.NSF.org/usda/psnclistings.asp](http://www.NSF.org/usda/psnclistings.asp)
Protective Coatings Resistant to Bacterial Contamination, Abrasion, Chemical Attack, and Slip and Fall Exposures

Concrete and cement block construction surfaces in food and beverage facilities are constantly exposed to aggressive chemical attack from caustic cleaning agents, animal blood and fat, organic acids, as well as abrasive wear from motorized carts. To further complicate matters, all surfaces must be able to be adequately sealed to prevent bacterial growth and to ease cleaning and decontamination. Often there is an additional requirement for slip-resistant surfaces to provide safe work areas for personnel.

Chesterton’s ARC and PF&L brands of reinforced epoxy, urethane, polyester, and vinylester coatings can meet all of these demands.

We offer:
- Penetrating primer sealers
- Trowelable and pourable grouts
- Low viscosity barrier coatings
- Slip resistant coatings
- High build trowelable overlayments

Chesterton ISO certificates available on www.chesterton.com/corporate/iso

GLOBAL SOLUTIONS, LOCAL SERVICE

Since its founding in 1884, the A.W. Chesterton Company has successfully met the critical needs of its diverse customer base. Today, as always, customers count on Chesterton solutions to increase equipment reliability, optimize energy consumption, and provide local technical support and service wherever they are in the world.

Chesterton’s global capabilities include:
- Servicing plants in over 100 countries
- Global manufacturing operations
- More than 500 Service Centers and Sales Offices worldwide
- Over 1200 trained local Service Specialists and Technicians

Visit our website at www.chesterton.com

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Butyl Cellosolve™ is a trademark of Union Carbide Corporation.
NSF® is a registered trademark of NSF International.

Technical data reflects results of laboratory tests and is intended to indicate general characteristics only.

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