INDUSTRIAL LUBRICANTS AND MRO PRODUCTS

PRODUCT CATALOGUE EMEA

Industrial Lubricants

Cleaners and Degreasers

Maintenance Specialties

Coatings and Corrosion Protection

Metalworking Fluids
Targeted Reliability Solutions that Reduce Operating Costs and Optimize Performance

In most process industries, the need for consistent, high-quality, reliable plant maintenance solutions—specifically in aggressive environments—is frequently undervalued until it is too late, resulting in expensive equipment repair and replacement, safety issues, and unbudgeted labor costs. To keep companies ahead of maintenance crises, Chesterton has a broad range of products and comprehensive lubrication programs focused on friction detection, corrosion prevention, and equipment life extension. From high-performance industrial lubricants that clean debris as they protect equipment to efficient cleaners that reduce maintenance time, Chesterton offers a full range of products to:

- Reduce Premature Failure
- Improve Reliability
- Optimize Performance
- Extend Equipment Life
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(E) in product name indicates version made in Europe
Industrial Lubricants and MRO Products Application Guide

Please contact your local Chesterton Representative to help you select the best product for your application.

### Primary Lubricants

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### Greases

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</tbody>
</table>

### Primary Cleaners and Degreasers

#### Water-Based Alkali
Cleans Petroleum Oil, Greases, Natural Oils, Dirt, and Dust, Biodegradable

#### Water-Based Acid
Cleans Rust, Hard Water Scale, Biodegradable

#### Solvent-Based

<table>
<thead>
<tr>
<th>Cleaner/Working Medium</th>
<th>Heavy Oil, Adhesives, Glues</th>
<th>Grease, Petroleum Oil, Dirt</th>
<th>Natural Oils—Animal Fat, Vegetable Oil</th>
<th>Scale, Hard Water Deposits</th>
<th>Rust and Oxidation</th>
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<tbody>
<tr>
<td>300(E) Phosphate-Free Cleaner</td>
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<td>235(E) SSC</td>
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<td>✓</td>
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<tr>
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<td>338(E) Super Rust Remover</td>
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<td>✓</td>
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<td>346(E) Descaler and Chemical Cleaner</td>
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<td>✓</td>
<td>✓</td>
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<tr>
<td>274(E) Industrial Degreaser</td>
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<td>276(E) Electronic Component Cleaner</td>
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<td>294(E) Critical Surface Degreaser</td>
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<td>✓</td>
<td>✓</td>
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<td>✓</td>
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<tr>
<td>324(E) Critical Surface Degreaser</td>
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<td>✓</td>
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</tbody>
</table>

### Soil/Deposit

- Manual Brush or Wipe
- Steam Cleaning
- Pre-Cleaning Parts/Machinery
- Agitated Tank
- Dip Tank
- Pressure Washing
- Ultrasonic
- Spray Booth/Spray Tunnel

### Parts Degreasing System

- Agitated Tank
- Dip Tank
- Pressure Washing
- Ultrasonic
- Spray Booth/Spray Tunnel

### Parts Degreasing Production

- Closed Circulation, Pipe Line
- Tanks and Vessels
- Food Processing Equipment
- Building Structures, Floors, and Walls
- Floor Scrubbers
- Coolers, Condensers, Heat Exchangers
- Electrical Motors—Non-energized

(E) in product name indicates version made in Europe
INDUSTRIAL LUBRICANTS

GREASES

615 / 615(E) HTG

**HTG #1, HTG #2, 615(E) HTG #2-460**

High performance, corrosion-inhibited grease with outstanding extreme pressure capabilities and excellent water washout resistance. Temperature range -40 °C (-40 °F) – 204 °C (400 °F).

**Product Characteristics**
- Superior water resistance
- Excellent corrosion protection
- Compatible with most popular greases
- Exceptional shear resistance
- Antioxidants prevent hardening
- QBT™ Quiet Bearing Technology
- NSF Registered H2
- 615(E) HTG #2 ISO 460 grade available also

**Available Container Sizes:**
- 400 g, 18 kg, 55 kg, 180 kg

**Applications**
- High water, temperature environment plants including:
  - Pulp and paper mills
  - Mining operations
  - Steel, aluminium, and metal processing
  - Marine
  - Power
  - Water and wastewater

622(E)

**White Grease**

Superior quality, multi-purpose, PTFE fortified mineral oil grease designed for applications where clean, nonstaining food grade lubricant is required.

**Product Characteristics**
- Resistant to water, steam, caustics and cleaning agents
- PTFE fortified
- Odorless
- Complies with sections 178.3570 and 177.1550, of FDA food additives regulations
- NSF registered H1
- Halal and Kosher

**Available Container Sizes:**
- 400 g, 18 kg, 55 kg

**Applications**
- Bottling equipment
- Canning machinery
- Meat packing equipment
- Carton filling equipment
- Valves
- Conveyor belts
- Rollers

625(E) CXF, 630 SXCF

**High performance, food-grade, corrosion-inhibited grease with outstanding extreme pressure capabilities and excellent water washout resistance.**

625(E) CXF — Temperature range -20 °C – 204 °C (-4 °F – 400 °F).
630 SXCF — Temperature range -40 °C – 240 °C (-40 °F – 464 °F).

**Product Characteristics**
- Superior water washout resistance
- Excellent corrosion protection
- Compatible with most popular greases
- Exceptional shear resistance
- Antioxidants prevent hardening or crystallization
- NSF registered H1
- Halal and Kosher (625(E) CXF only)

**Available Container Sizes:**
- Aerosol (630 SXCF only), 400 g, 18 kg, 55 kg, 180 kg

**Applications**
- Food, pharmaceutical, beverage industries
- Processing and packaging machines
- Bottling equipment
- Fruit feeders
- Paste and sauce fillers
- Canning machinery
- Meat packaging equipment
- Carton filling equipment

- Extends bearing life
- Reduces downtimes
- Increases productivity
- Reduces grease consumption
**INDUSTRIAL LUBRICANTS**

**GREASES**

### 629

**High Temperature White Grease**

High temperature, premium quality, pure mineral oil and PTFE fortified grease. Offers excellent resistance to water, steam, caustics, and other cleaning agents.

**Product Characteristics**
- Excellent water washout
- Virtually colorless, odorless, tasteless
- Complies with sections 178.3570 and 177.1550, of FDA food additives regulations
- NSF registered H1

**Applications**
- Processing and packaging machinery
- Slides
- Grease lubricated chains
- Bottle and carton filling machines
- Paste and sauce fillers
- Conveyor belts
- Rollers
- Canning machinery

**Available Container Sizes:** 400 g, 18 kg, 55 kg

### 633

**SXCM**

Synthetic, extreme pressure and corrosion resistant grease with MoS₂. Superior high and low temperature stability and resistance to steam and corrosive chemicals.

**Product Characteristics**
- Speed Factor Dm 40 °C – 100 °C (104 °F – 212 °F) 200,000-800,000
- Superior in cold weather to -50 °C (-58 °F)
- Excellent corrosion protection
- Compatible with most popular greases
- Exceptional shear wear
- Anti-oxidants inhibit hardening or crystallization
- QBT™ Quiet Bearing Technology
- Outstanding extreme pressure and anti-wear capabilities
- Great for high speed applications

**Applications**
- Pulp and Paper mills
- Mining operations
- Steel mills
- Heavy off road machines
- Conveyor
- Grinding mills
- Crushers
- Bearings
- Pumps
- Electric motors

**Available Container Sizes:** 400 g, 18 kg, 55 kg

### 635

**SXC**

High performance, corrosion-inhibited grease with outstanding extreme pressure capabilities and excellent water washout resistance; 635 is synthetic-based and offers superior high-temperature stability and resistance to steam and corrosive chemicals. Temperature range -40 °C – 240 °C (-40 °F – 464 °F).

**Product Characteristics**
- High load carrying capability
- High-temperature stability
- Superior water washout resistance
- Excellent corrosion protection
- NSF registered H2

**Applications**
- High water, temperature environment plants including:
  - Pulp and paper mills
  - Mining operations
  - Steel, aluminium, and metal processing
  - Marine
  - Power
  - Water and wastewater

**Available Container Sizes:** 400 g, 18 kg, 55 kg

- Extends bearing life
- Reduces downtimes
- Increases productivity
- Reduces grease consumption
**601(E)**

**Chain Drive Pin and Bushing Lubricant—General Service**

*Premium-quality, light oil that penetrates between the close clearance of chain drive bushings and pins to provide critical lubrication.*

<table>
<thead>
<tr>
<th>Product Characteristics</th>
<th>Applications</th>
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</thead>
<tbody>
<tr>
<td>• Rapid penetration</td>
<td>• Chain-driven machinery</td>
</tr>
<tr>
<td>• E.P. additives increase load carrying ability</td>
<td>• Conveyors</td>
</tr>
<tr>
<td>• No dirt and dust build-up</td>
<td>• Packaging equipment</td>
</tr>
<tr>
<td>• No sticky lubricant residues</td>
<td>• Hoist chains</td>
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<tr>
<td>• Long-lasting, non-drying film</td>
<td>• Forklift trucks</td>
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<tr>
<td>• -23 °C – 150 °C (-10 °F – 300 °F)</td>
<td>• Chain saws</td>
</tr>
<tr>
<td>• NSF registered H2</td>
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</tbody>
</table>

*Available Container Sizes:* Aerosol, 5 l, 20 l, 208 l

**607(E) HTS-68/-220**

**Synthetic Lubricating Fluid—High-Temperature Service**

*High quality synthetic lubricant designed to improve performance and increase the productivity of your equipment by reducing wear, varnish, and corrosion. It operates at a temperatures range where petroleum lubricants are unable to function. Temperature range: -30 °C – 250 °C (-22 °F – 482 °F).*

<table>
<thead>
<tr>
<th>Product Characteristics</th>
<th>Applications</th>
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<tbody>
<tr>
<td>• Low evaporation</td>
<td>• Equipment operating at elevated temperatures</td>
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<tr>
<td>• Low-carbonizing</td>
<td>• Refrigerated areas</td>
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<tr>
<td>• High-detergency—self-cleaning</td>
<td>• Severe environments</td>
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<tr>
<td>• E.P. additives increase load carrying ability</td>
<td>• Oven and high-temperature chains</td>
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<td></td>
<td>• Bearings</td>
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<td></td>
<td>• Gearboxes</td>
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</table>

*Available Container Sizes: 20 l, 208 l*

*Available in two ISO VG Grades: 68 and 220*

**610(E) Plus/610 MT Plus/610 HT(E)**

**Synthetic Lubricating Fluid—High-Temperature Service**

*Premium-quality, 100% synthetic fluid that cleans as it lubricates over a wide temperature range of -25 °C – 270 °C (-13 °F – 518 °F).*

<table>
<thead>
<tr>
<th>Product Characteristics</th>
<th>Applications</th>
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<tbody>
<tr>
<td>• Low evaporation</td>
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</tr>
<tr>
<td>• E.P. additives increase load carrying ability</td>
<td>• Oven and high-temperature chains</td>
</tr>
<tr>
<td>• NSF registered H2</td>
<td>• Bearings</td>
</tr>
<tr>
<td></td>
<td>• Gearboxes</td>
</tr>
</tbody>
</table>

*Available Container Sizes:*

- 610 Plus: Aerosol (610(E) Plus), 5 l, 20 l, 208 l
- 610 MT Plus: 20 l, 208 l
- 610 HT: 5 l, 20 l, 208 l

*Primary Viscosities - ISO VG 68 - 610 Plus, ISO VG 220 - 610 MT Plus, ISO VG 460+ - 610 HT*
**650 AML**

**Advanced Machinery Lubricant**

Chesterton 650 AML is a high-performing, safe, readily biodegradable lubricant designed to creep into internal workings of chains, cables, pneumatics, needle bearings, and sliding mechanisms.

**Product Characteristics**
- Environmentally safe ester technology; biodegradable
- Low mist hazard, low odor
- Self-cleaning, removes residue and sticky build up
- Low friction, significantly reduces power consumption
- Reduces wear; prolongs equipment life
- High load and extreme pressure capabilities
- Silicone-free
- Safe on all metals, most polymers and plastics
- NSF registered H1

**Available Container Sizes:** 475 ml, 20 l, 208 l

**Applications**
- Air Actuated Valves
- Pneumatic cylinders, solenoids and positioners
- Conveyor chains, slideways, and wire ropes
- Air mist or oil injected lubricated bearings, and equipment
- Assembly, packaging and filling machines

**Product Characteristics**
- Cleans as it lubricates
- Will not build-up residues
- Penetrates close tolerances
- Ideal for high speed industrial bearings
- Reduces maintenance and replacement parts cost
- Displaces water
- Reduces friction
- NSF registered H2

**Available Container Sizes:** Aerosol, 20 l, 208 l

**651(E)**

**Detergent Lubricating Oil**

High quality, all purpose, light duty lubricant with active detergent additives to clean, penetrate, lubricate, and prolong the life of all types of parts and equipment.

**Product Characteristics**
- Cleans as it lubricates
- Will not build-up residues
- Penetrates close tolerances
- Ideal for high speed industrial bearings
- Reduces maintenance and replacement parts cost
- Displaces water
- Reduces friction
- NSF registered H2

**Available Container Sizes:** 475 ml, 20 l, 208 l

**Applications**
- Electric motors
- Solenoids
- Machine shops
- Instrument repair shops
- Boiler rooms
- Assembly lines
- Bearings
- Linkages
- Actuators

**Product Characteristics**
- Environmentally safe ester technology; biodegradable
- Low mist hazard, low odor
- Self-cleaning, removes residue and sticky build up
- Low friction, significantly reduces power consumption
- Reduces wear; prolongs equipment life
- High load and extreme pressure capabilities
- Silicone-free
- Safe on all metals, most polymers and plastics
- NSF registered H1

**Available Container Sizes:** 475 ml, 20 l, 208 l

**652(E)**

**Pneumatic Lubricant and Conditioner**

High performance, low-viscosity formulation reduces up to 90% of pneumatic maintenance costs, decreases downtime and rejects. Cleans, protects, and prolongs the life of pneumatic equipment.

**Product Characteristics**
- Will not cause sludge build-up
- Prevents seals/O-Rings from drying out
- Reduces power consumption
- Cleans rust, sludge, and dirt from all air tools as it lubricates
- NSF registered H2

**Available Container Sizes:** 475 ml, 20 l, 208 l

**Applications**
- Air tools
- Cylinders
- Air line lubricators
- Air impact wrenches, hammers, drills
- Production air systems
- CNC machines
- Robotics
- Assembly line tools

**Product Characteristics**
- Biodegradable and Safe
- Increases equipment life
- Reduces lubricant consumption
- Reduces energy consumption

**Applications**
- Light duty lubrication
- Excellent penetration
- High cleaning ability

**Product Characteristics**
- Lowers friction and reduces air cost
- Cleans and lubricates
- Prevents corrosion
## Silicone Lubricant

*Silicone Lubricant*

A clean, clear, colorless food-grade silicone lubricant that quickly penetrates surfaces to lubricate, prevent sticking, and reduce wear.

### Product Characteristics
- Broad temperature range: -40 °C – 205 °C (-40 °F – 401 °F)
- Makes surfaces water-resistant
- Non-staining, fire-resistant, non-toxic
- Penetrates fine tolerances
- Long-lasting lubricant for plastics, rubber and metal
- Displaces water
- NSF registered H1

### Applications
- Plastic gears
- Rollers
- Hinges
- Slides
- Bearing mixers
- Conveyors
- High-speed injection molding
- Medical and pharmaceutical equipment
- Rubber gasketing
- Sliding doors

### Available Container Sizes:
- Aerosol, 5 l, 20 l

## Barrier Fluid 22

*Barrier Fluid 22*

Ultra clean, high performance barrier fluid for optimized performance in mechanical seals by improving seal performance.

### Product Characteristics
- Extremely low particle count minimizes face wear and extends seal life
- Conforms to FDA 21 CFR 178.3620 a & b 178.3570
- Good thermal stability
- Compatible with most fluids (mineral oil, PAO, and diester: not miscible with glycols or silicones)
- Halal and Kosher
- NSF registered H1

### Applications
- Mechanical seal barrier fluid
- For high temperatures, above 120 °C (250 °F) use 610 Plus Synthetic Lubricating Fluid

### Available Container Sizes:
- 20 l, 208 l

## FG Lubricant—Food Grade

*FG Lubricant—Food Grade*

Cost-effective, high-quality, multi-purpose, non-staining penetrating lubricant; NSF authorized for incidental food contact and meets FDA standards.

### Product Characteristics
- Clear, colourless, odourless
- Safe and easy to use in bulk or aerosol
- -15 °C – 120 °C (15 °F – 250 °F)
- Halal and Kosher
- NSF registered H1

### Applications
- Food, beverage, and pharmaceutical processing equipment, including:
  - Chain drives
  - Pistons
  - Valves
  - Rollers
  - Pneumatics

### Available Container Sizes:
- Aerosol, 5 l, 20 l, 208 l
# Industrial Lubricants

## Oils

### 715 Spraflex / 715(E) Spraflex Gold

**Spraflex®/Spraflex® Gold**

A surface lubricant for chain drives, open gears, and wire rope. Provides a long-lasting, non-extruding “wear shield” to protect equipment operating under heavy loads.

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<thead>
<tr>
<th>Product Characteristics</th>
<th>Applications</th>
</tr>
</thead>
<tbody>
<tr>
<td>- No lubricant squeeze-out</td>
<td>- Chains</td>
</tr>
<tr>
<td>- Non-drip</td>
<td>- Open gears</td>
</tr>
<tr>
<td>- Self-adhering, flexible lubricant</td>
<td>- Wire ropes and cables</td>
</tr>
<tr>
<td>- Resistant to acid fumes</td>
<td>- Equipment in wet or underwater environment</td>
</tr>
<tr>
<td>- Guards against rust and corrosion</td>
<td>- Note: Use Chesterton’s 715(E) Spraflex Gold where a clean, non-staining film is needed</td>
</tr>
<tr>
<td>- NSF registered H2</td>
<td>- Reduces lubricant consumption</td>
</tr>
</tbody>
</table>

**Available Container Sizes:** Aerosol, 20 l, 208 l

### ANTI-SEIZES

#### 725(E)

**Nickel Anti-Seize Compound**

A high performance, nickel-based anti-seize that combines the extreme pressure, corrosion-resistant, anti-seize abilities of colloidal nickel in an oil suspension that can withstand temperatures up to 1425 °C (2597 °F).

<table>
<thead>
<tr>
<th>Product Characteristics</th>
<th>Applications</th>
</tr>
</thead>
<tbody>
<tr>
<td>- Ultra-fine particles</td>
<td>- Covers all industries</td>
</tr>
<tr>
<td>- Guards against galling and corrosion</td>
<td>- Mechanical assembly of:</td>
</tr>
<tr>
<td>- Protects against self-welding</td>
<td>- bolts, studs, flanges, press fits valve stems, pump sleeves, screws, bushings, gaskets, bearings</td>
</tr>
<tr>
<td>- Withstands extreme pressure</td>
<td>- Extreme corrosion protection and water washout resistance</td>
</tr>
<tr>
<td>- Up to 1425 °C (2597 °F)</td>
<td>- Lubricates for assembly and disassembly</td>
</tr>
<tr>
<td>- NSF registered H2</td>
<td>- Provides long-term equipment life</td>
</tr>
</tbody>
</table>

**Available Container Sizes:** Aerosol, 250 g, 500 g, 24 kg

#### 783(E)

**ACR**

783(E) combines high-performance, industrial anti-seize performance with extreme corrosion protection and water washout resistance. 783(E) is ideal when the primary cause of bolt seizure is corrosion.

<table>
<thead>
<tr>
<th>Product Characteristics</th>
<th>Applications</th>
</tr>
</thead>
<tbody>
<tr>
<td>- Eases disassembly up to 900 °C (1652 °F)</td>
<td>- Covers all industries</td>
</tr>
<tr>
<td>- Fills in microscopic voids</td>
<td>- Bolts</td>
</tr>
<tr>
<td>- No toxic heavy metals</td>
<td>- Screws</td>
</tr>
<tr>
<td>- For extreme pressure up to 8928 kg/cm² (127000 psi)</td>
<td>- Studs</td>
</tr>
<tr>
<td>- Safer than traditional metallic-based anti-seizes</td>
<td>- Pipe threads</td>
</tr>
<tr>
<td>- Extends equipment life</td>
<td>- Press fits</td>
</tr>
<tr>
<td>- NSF registered H2</td>
<td>- Pump sleeves</td>
</tr>
</tbody>
</table>

**Available Container Sizes:** 250 g, 500 g, 24 kg

- Reduces lubricant consumption
- Water-resistant
- Provides long-term equipment life

---

**Note:** Use Chesterton’s 715(E) Spraflex Gold where a clean, non-staining film is needed.
ANTI-SEIZES

785(E) / 785 FG

Parting Lubricant
The “new generation” anti-seize compound contains a blend of ultrafine, inorganic solid particles in a non-carbonizing, ashless synthetic carrier. Withstands severe temperature and pressure conditions.

Product Characteristics
- Eases disassembly up to 1204 °C (2200 °F)
- Fills in microscopic voids
- No toxic heavy metals
- For extreme pressures up to 4730 kg/cm² (67570 psi)
- NSF registered H2

Available Container Sizes:
785(E): Aerosol, 200 g, 250 g, 500 g, 20 l
785 FG: 200 g, 500 g

Applications
- Covers all industries
- Bolts
- Screws
- Studs
- Pipe threads
- Press fits
- Pump sleeves

Note: FG designates a Food-Grade Product

787

Sliding Paste
A premium quality, pure synthetic, lubricant that will function effectively even at ultra-high temperatures and pressures. For use in the most extreme pressure conditions by leaving a solid lubricating film without varnishing. Product is used to prevent wear, seizing and galling of equipment assemblies.

Product Characteristics
- Low coefficient of friction
- Lubricates at pressures to 10687 kg/cm² (152,000 psi)
- Usage temperatures to -23 °C – 538 °C (-10 °F – 1000 °F)
- Pure non-carbonizing synthetic base
- Contains no toxic heavy metals
- NSF registered H2

Available Container Sizes: 500 g, 5 l, 20 l

Applications
- Stem nuts, lead screws, and linear actuators
- Flange bolts and high tension studs
- Switch gears
- Wire ropes
- Cranes

- Lubricates for assembly and disassembly
- Protects against corrosion
- No need for torque tension recalculation
- High-pressure lubrication and wear resistance
- Excellent water washout resistance
LUBRICANTS DISPENSERS

Lubri-Cup™ OL 500 Oiler

Automatic lubricator dispenses Chesterton oils to chains and other critical areas.

Product Characteristics
- Microprocessor-controlled, “pulse” delivery system
- Programmable—operates up to 12 months
- Refillable
- Lubricates up to 4 points
- Sealed microprocessor

Applications
- All Industries Including:
  - Pulp and paper mills
  - Saw mills
  - Mining operations
  - Steel mills
  - Food, pharmaceutical, beverage industries
  - General industry

Versions Available
- Lubri-Cup™ 500cc oiler
  - Battery operated
- Lubri-Cup™ 500cc oiler
  - Machine synchronized and externally powered (DC power)
- Lubri-Cup™ 500cc oiler
  - Machine synchronized and externally powered (AC power)

Lubri-Cup™ EM

Automatic, single-point or multiple-point lubricator dispenses Chesterton grease to critical areas, eliminating over- and under-greasing. Temperature range: -15 °C – 60 °C (5 °F – 140 °F) Lithium ion battery recommended for cold temperatures.

Product Characteristics
- Microprocessor-controlled, "pulse" delivery system
- Programmable—operates up to 12 months
- Refill with service packs (order separately)
- Lubricates up to 8 bearings—up to 6 m (19 ft) away

Applications
- All Industries Including:
  - Pulp and paper mills
  - Mining operations
  - Metal fabrication
  - Steel mills
  - Marine

Versions Available
- Lubri-Cup™ EM
  - Battery operated, 250cc
- Lubri-Cup™ EM MSP 250cc
  - Machine synchronized to lubricate when machine is on
- Lubri-Cup™ EM-X 250cc
  - Recommended for hazardous locations
- Lubri-Cup™ EM VS 250cc
  - Machine synchronized with vibration sensor

Lubri-Cup™ VG Mini

Automatic single-point lubricator dispenses Chesterton grease to critical areas, eliminating over- and under-greasing.

Product Characteristics
- A compact, convenient, and sturdy design that is simple to install and operate
- Preset dispensing rates—1, 3, 6, 9, 12 months
- Remote operation—up to 0.3 m (1 ft)
- Electrochemical operation (Nitrogen gas)
- Sealed microprocessor
- Ability to turn on and off

Applications
- All Industries Including:
  - Mining and ore processing
  - Power
  - Pulp and paper
  - Water and wastewater
  - Steel and metal processing

- Cost-effective
- Transparent container for lubricant inspection
- Reliable lubrication system
CLEANERS AND DEGREASERS

ALKALI-BASED

218(E)

**HDP**
Heavy-duty, concentrated, virtually non-foaming, liquid alkaline degreaser. Designed with the environment in mind, yet it handles tough degreasing applications.

**Product Characteristics**
- Excellent rinsability
- Corrosion-inhibited
- No silicones, toxic solvents, phosphates, or EDTA
- Dye and fragrance-free
- NSF registered A1

**Available Container Sizes:** 20 l, 208 l

**Applications**
- Spray booth washers
- Floor scrubbers
- High-pressure washers
- Steam cleaning equipment
- Can be used in food plants

*Note: Chesterton’s 218(E) HDP can be used up to 82 °C (180 °F)*

235(E)

**SSC**
Powerful cleaner removes oily and greasy deposits, waxes, loose paint, and heavy soils. Specially formulated for steam cleaning equipment.

**Product Characteristics**
- Additives retard scale build-up and clogging of steam cleaning equipment
- Contains strong alkalis, emulsifiers, and surfactants
- No irritating fumes
- NSF registered A4

**Available Container Sizes:** 20 l, 208 l

**Applications**
- Concrete
- Masonry
- Equipment (all types)

*Caution: Should not be used on aluminium or metals sensitive to high alkalinity.
When using on painted surfaces, test small area for compatibility.*

360(E)

**Phosphate-Free Cleaner***
Especially effective for the food industry on animal fats and vegetable oils; a versatile industrial cleaner for environmentally-sensitive areas.

**Product Characteristics**
- Environmentally friendly
- Saponifies animal fat and vegetable oil
- High stable foam
- Biodegradable
- Non-flammable
- Highly dilutable
- NSF registered A1, A4

**Available Container Sizes:** 20 l, 208 l

**Applications**
- Food processing equipment
- Bottling machines
- Wax and grease removal from vents, stoves, hoods, and drains
- Wastewater treatment floors
- Pump stations
- Sludge removal
- Floors, walls, vinyl tiles
- Concrete
- Machines
- Machine shop tools

*Caution: Should not be used on aluminium or metals sensitive to high alkalinity. When using on painted surfaces, test small area for compatibility.*
## ALKALI-BASED

### 801(E)

**Industrial and Marine Solvent I, Water-Based Degreaser**

A powerful, non-solvent-based degreaser. Its advanced surfactant technology offers maximum efficiency in soil removal, especially applications where solvent use is required. Contains phosphates.

**Product Characteristics**
- Concentrated
- Wide dilution range
- Non-flammable
- Biodegradable
- Stable, clinging foam
- NSF registered A1, A4, A8
- Approved by USCG
- Economical, efficient

**Applications**

**Machine Shop/Maintenance:**
- Removes cutting oils from parts prior to inspection, assembly, and shipping

**Marine:**
- Removes rot, mildew, and fungi from hulls

**Food Industry:**
- Food processing equipment
- Ventilation hoods/fan
- Floors/drains

**Available Container Sizes:** 20 l, 208 l

**Caution:** Do not use on metals sensitive to attack by alkaline materials

### 803(E)

**Industrial and Marine Solvent II**

A powerful, non-solvent-based degreaser. Its advanced surfactant technology offers maximum efficiency in soil removal, especially applications where solvent use is required.

**Product Characteristics**
- Cleaning dust, dirt, carbon black, petroleum-based oils
- Phosphate-free, no EDTA or toxic solvents
- No irritating fumes
- Compatible with pressure washers and steam cleaners
- NSF registered A1

**Applications**

- Covers all industries
- Cleaning production equipment, facilities, floors, walls and steel structures

**Caution:** Should not be used on aluminium or metals sensitive to high alkalinity. When using on painted surfaces, test small area for compatibility.

**Available Container Sizes:** 20 l, 208 l, 1000 l

### KPC 820(E)

**KPC**

Balances powerful performance with environmental compliance and worker safety—the ideal choice for process degreasing.

**Product Characteristics**
- Effective on:
  - Oil deposits
  - Soot and exhaust residue
  - Lubricants and metalworking fluids
  - Animal and vegetable fats
  - Low residue
  - No phosphates, harsh alkalis, or EDTA
  - NSF registered A1

**Applications**

- Ideal for manual, dip tank, and ultrasonic cleaning
- Effective for dip tank cleaning when heated to 82 °C (180 °F)

**Available Container Sizes:** 20 l, 208 l, 1000 l

- Cost-effective—highly concentrated—dilute with water to use
- Strong, fast-acting
- Biodegradable
ACID-BASED

338(E)

Super Rust Remover
Removes rust from ferrous metal and corrosion from aluminium; brightens copper, brass, stainless steel, and zinc—quickly and safely.

Product Characteristics
- Removes metal oxide layer
- Brightens non-ferrous metals
- Leaves metal paint-ready
- Rinses clean with water
- Short-term corrosion protection

Available Container Sizes: 20 l, 208 l

Applications
General
- Metal prefinishing of machined parts and metalwork
Maintenance
- Restores rusted inventories, nuts/bolts
- Threaded assemblies, internal corrosion
- Shafts, cast housings

Cost-effective—highly concentrated—dilute with water to use
Inhibited to protect base metals
Biodegradable

346(E)

Descaler and Chemical Cleaner
Strong, acid-based, multi-use liquid, formulated with metal-protecting inhibitor for a wide range of applications.

Product Characteristics
- Dissolves rust and scale while protecting base surface
- Concentrated hydrochloric base and additives

Available Container Sizes: 20 l, 208 l

Applications
- Steam boiler tubes
- Condenser water systems
- Water circulating equipment
- Concrete etching
- Heat exchangers

Cost-effective—highly concentrated—dilute with water to use
Saves on labour, maintenance costs, and fuel consumption in heat transfer equipment
Inhibited to protect base metals
Biodegradable

SOLVENT-BASED

273

Electric Motor Cleaner
A non-flammable, non-conductive, and non-corrosive solvent based degreaser. Product can be used on operating equipment and electrical systems to cut through tough grease, dirt, grime, tar, and oil found in industry.

Product Characteristics
- Non-flammable
- Nonconductive
- High dielectric strength
- Fast penetration; high solvency
- NSF registered K2

Available Container Sizes: Aerosol, 20 l, 208 l

Applications
- Cleans electrical equipment
- Electric motors
- Fuse holders
- Blowers
- Fans
- Hoists
- Switches
- Transformers
- Cables

Strong electrical-grade degreaser
Fast evaporating
Residue free
CLEANERS AND DEGREASERS

SOLVENT-BASED

274(E)

**Industrial Degreaser**
A hard surface degreaser for industrial and marine environments.

**Product Characteristics**
- Dissolves petroleum oil, grease, tar, and other inorganic soils
- Low odour, aromatic content
- Does not attack metal, most paints, and plastics
- Fast, penetrating action
- NSF registered C1, K1, K2

**Applications**
- Maintenance shops
- Dip tanks
- Hard surfaces
- Machined parts
- Recirculating and agitated parts washers

**Available Container Sizes:** Aerosol, 20 l, 208 l

**Product Characteristics**
- Fast Evaporation Rate
- No HFC, HCFC, TCE, DCE, n-PBr
- Safe for all metals and most plastics
- Low residue, high purity
- No ozone-depleting chemicals
- NSF registered C1, K1

**Applications**
- Spray cleaning:
  - Controllers
  - Circuit boards
  - Memory chips
  - Control panels

**Hard surface degreasing**
- Equipment and components
- Motors, servos, actuators
- Non-energized electrical equipment
- Parts in process

276(E)

**Electronic Component Cleaner**
Fast evaporating, high-performance, solvent-based degreaser that does not contain ozone-depleting solvents.

**Product Characteristics**
- Low residue
- Non-chlorinated
- No ozone-depleting materials
- NSF registered K2

**Applications**
- Spray cleaning:
  - Switches, controllers, panel meters
  - Circuit boards, contacts, levers
  - Control panels

**Hard surface degreasing**
- Equipment, motors
- Non-energized electrical equipment
- Parts in process

**Available Container Sizes:** Aerosol, 20 l, 208 l

**Product Characteristics**
- Cost-effective
- Low evaporation, long lifetime, reduced consumption
- Improve worker safety
- High flash point

277(E)

**Metal Surface Degreaser**
A fast-acting, low-residue, non-chlorinated industrial strength degreaser designed to penetrate oils, greases, and other soils.

**Product Characteristics**
- Fast Evaporation Rate
- No HFC, HCFC, TCE, DCE, n-PBr
- Safe for all metals and most plastics
- Low residue, high purity
- No ozone-depleting chemicals
- NSF registered C1, K1

**Applications**
- Spray cleaning:
  - Switches
  - Panel meters
  - Contacts, connections
  - Levers, mechanisms
  - Displays

**Hard surface degreasing**
- Equipment and components
- Motors, servos, actuators
- Non-energized electrical equipment
- Parts in process

**Available Container Sizes:** Aerosol, 20 l, 208 l

**Product Characteristics**
- Degreaser for light to medium residue
- Low odor
- Safe for all metals and most plastics
294(E)

Critical Surface Degreaser
A general purpose, fast acting, industrial degreaser for critical equipment used to reduce maintenance operations costs associated with downtime.

<table>
<thead>
<tr>
<th>Product Characteristics</th>
<th>Applications</th>
</tr>
</thead>
<tbody>
<tr>
<td>• Fast evaporation</td>
<td>• Chains and cables</td>
</tr>
<tr>
<td>• Safe on all metals</td>
<td>• Gear boxes</td>
</tr>
<tr>
<td>• Safe on most plastics, rubbers, and coatings</td>
<td>• Dies and molds</td>
</tr>
<tr>
<td>• Contains no aromatic solvents</td>
<td>• Bearings, pumps</td>
</tr>
<tr>
<td>• NSF registered C1, K1, K3</td>
<td>• Air tool</td>
</tr>
<tr>
<td><strong>Available Container Sizes:</strong> Aerosol</td>
<td>• Forklifts</td>
</tr>
<tr>
<td></td>
<td>• Brakes and clutches</td>
</tr>
<tr>
<td></td>
<td>• Material handling equipment</td>
</tr>
<tr>
<td></td>
<td>• Parts and tools</td>
</tr>
</tbody>
</table>

- Removes dust, dirt, oil, and other industrial soils
- Dissolves resins, polymers, adhesives, and petroleum residues.
- Leaves no residue
706(E)

Rustsolvo®
High-quality, fast-acting, penetrating oil that reaches inaccessible areas and frees frozen nuts, bolts, and fittings without damaging the base metal.

Product Characteristics
- Safe on plastic and painted surfaces
- Contains no glycols, alcohols, DMSO (dimethyl sulfoxide) or chlorinated solvents
- Pleasant odour
- Creeps into microscopic spaces
- NSF registered H2

Available Container Sizes: 1 l, 20 l, 208 l

Applications
- Use on all corroded or seized threaded assemblies in the harshest industrial environments
- Single function—optimizes performance
- Fast-acting
- Safe to use

723(E) & 723 FG(E)

Sprasolvo®
Fast-acting, penetrating oil in a convenient, non-flammable propellant aerosol can. Excellent for hard to reach areas where rust, tar, grease, and dirt may prevent easy removal of nuts, bolts, and fittings.

Product Characteristics
- Pinpoint spray
- Safe on plastic and painted surfaces
- Contains no acids or chlorinated solvents
- Creeps into microscopic spaces
- NSF registered H2 723(E), H1 723 FG(E)

Available Container Sizes: Aerosol

Applications
- Use on all corroded or seized threaded assemblies in the harshest industrial environments
- Single function—optimizes performance
- Fast-acting
- Safe to use

Note: FG designates a Food-Grade Product

730(E)

Spragrip®
Superior, energy efficient belt dressing in a convenient aerosol package. Lengthens life of leather, rubber, canvas or plastic belts; reduces belt slippage for all V, flat, and round belts.

Product Characteristics
- Eliminates slippage
- No glazing or hardening
- Non-staining
- Preserves belts in inventory
- Waterproofs and prevents slipping even under the most humid conditions
- No asphalt or strong solvents

Available Container Sizes: Aerosol

Applications
- Belt drives
- Fans
- Conveyor belts
- Generators
- Pumps
- Compressors
- Maintaining belt efficiency and reliability
- Prevents slippage and energy loss
- Extends belt life
SPECIALTY PRODUCTS

800

GoldEnd® Tape
Heavy-duty, high-density, tear-resistant, mouldable, dry PTFE sealant tape for use on metal or plastic threads, pipes, or bolts.

Product Characteristics
- Temperature range: -240 °C – 260 °C (-400 °F – 500 °F)
- Seals tightly and opens easily
- Non-aging, non-hardening
- Chemically resistant
- Requires fewer wraps
- Resists tearing and breakage
- Won't clog lines
- NSF registered H1, P1

Available Sizes:
- 6,4 mm x 13,72 mm (1/4” x 540”)
- 12,7 mm x 4,57 mm (1/2” x 180”)
- 12,7 mm x 13,72 mm (1/2” x 540”)
- 12,7 mm x 32,92 mm (1/2” x 1269”)
- 19,1 mm x 13,72 mm (3/4” x 540”)
- 25,4 mm x 13,72 mm (1” x 540”)

Applications
- Liquids: Steam, water, salt water, air, fuels, refrigerants, acids, alkalis, all solvents
- Gases: Hydrogen, ammonia, oxygen, propane, butane, nitrogen
- Other: Pneumatic and hydraulic fittings up to 690 bar (10000 psi)

Other versions available: 850 premium Sealing Tape
Contact your local Chesterton Specialist for more information.

860™
Moldable Polymer Gasketing
Two-part, extrudable gasketing material allows for the creation of ultra-thin gaskets in any size, any shape. Never sticks to surfaces.

Product Characteristics
- Resistance to oils, water, chemicals, and solvents
- Never sticks to surfaces
- Fills voids and scratches, up to 6 mm (1/4 inch) deep
- Remains elastic
- Temperatures up to 260 °C (500 °F)
- Steam to 6,8 kg/cm² (100 psi) and 170 °C (338 °F)
- NSF registered P1

Available Container Sizes:
Kit includes 2 aerosol and 2 cartridges

Applications
- For sealing complex mechanical assemblies
- Gear boxes, inspection covers, bearing housings, fittings, oil sumps and reservoirs, turbine casings, electrical boxes, vacuum systems
- Conforms to FDA standard 21CFR 175.300 and 177.2600.
- Caution: Not for use in contact with concentrated acids or hot concentrated caustics

900

GoldEnd® Paste
Non-hardening, non-corrosive, mouldable PTFE thread sealant and lubricant for the most difficult of sealing demands on pipe joints, pneumatic fittings, and hydraulic line applications.

Product Characteristics
- Anti-seize sealing to 260 °C (500 °F)
- UL Listed
- Non-Corrosive and non-toxic
- Safe for PVC, CPVC, plastic pipe fittings
- NSF registered H2, P1

Available Container Sizes: 200 g, 500 g, 20 l

Applications
- Non-hardening thread sealant and lubricant for liquids, gases, pneumatic or hydraulic fittings; holds gaskets in place
- Ideal for stainless steel

- Lubricates threads during assembly
- Non Hardening—seals tightly, opens easily
**Release Compound**

A concentrated silicone release, water-based agent for use in mold applications operating at temperatures from 60 °C – 260 °C (140 °F – 500 °F) without sticking, spotting, or marking.

<table>
<thead>
<tr>
<th>Product Characteristics</th>
<th>Applications</th>
</tr>
</thead>
<tbody>
<tr>
<td>• No organic solvents, Freons™ (CFC's), or Halogenated compounds</td>
<td>• Molding methods</td>
</tr>
<tr>
<td>• No mold build up</td>
<td>• Castings</td>
</tr>
<tr>
<td>• Enhanced worker safety</td>
<td>• Die castings</td>
</tr>
<tr>
<td>• Faster cycling</td>
<td>• Blow molding</td>
</tr>
<tr>
<td><strong>Available Container Sizes:</strong> 20 l</td>
<td>• Investment castings</td>
</tr>
<tr>
<td></td>
<td>• Sand core operations</td>
</tr>
</tbody>
</table>

- Multiple releases from one application
- Can be atomized for production use
- Eliminates release agent build up on the mold

**Release Agent**

Concentrated formulation for use in all mold applications. Up to 20 % more releases per application, therefore increases production rates, and reduces costly rejects.

<table>
<thead>
<tr>
<th>Product Characteristics</th>
<th>Applications</th>
</tr>
</thead>
<tbody>
<tr>
<td>• Easily applied</td>
<td>• Molds</td>
</tr>
<tr>
<td>• Fast evaporation</td>
<td>• Thermosets – thermoplastics</td>
</tr>
<tr>
<td>• Maximum release without sticking</td>
<td>• Castings</td>
</tr>
<tr>
<td>• Uniform coverage</td>
<td>• Sand core operations</td>
</tr>
<tr>
<td><strong>Available Container Sizes:</strong> Aerosol, 20 l</td>
<td></td>
</tr>
</tbody>
</table>

- Reduces reapplication and consumption
- Increased productivity
- Improved part quality

**Valvelon™**

A dense, multi-layered, 100 % PTFE sealant used as a non-hardening valve packing or flange gasket. The unique construction allows it to squeeze in all directions to fill voids and conform to surface shapes.

<table>
<thead>
<tr>
<th>Product Characteristics</th>
<th>Applications</th>
</tr>
</thead>
<tbody>
<tr>
<td>• Non-hardening, non-toxic</td>
<td>• Generally all substances within a pH range of 0 –14</td>
</tr>
<tr>
<td>• Unlimited shelf life</td>
<td>• Steam, salt water, air, refrigerants, sulfuric acid, hydrochloric acid, nitric acid, chromic acid</td>
</tr>
<tr>
<td>• Chemically inert</td>
<td>• Sodium hydroxide, potassium hydroxide, kerosene, gasoline, perchloroethylene, hydrogen, ammonia, fluorinated solvents</td>
</tr>
<tr>
<td>• High tensile strength</td>
<td>• Chlorine, propane, butane, nitrogen</td>
</tr>
<tr>
<td>• Non-reactive to most chemicals</td>
<td></td>
</tr>
<tr>
<td>• Broad temperatur range -240 °C – 260 °C (-400 °C – 500 °C)</td>
<td>• NSF registered P1</td>
</tr>
<tr>
<td>• pH range 0 –14</td>
<td></td>
</tr>
<tr>
<td>• <strong>Available Sizes:</strong> 2,4 mm x 15,3 m (3/32&quot; x 50'); 4,0 mm x 10,7 m (5/32&quot; x 35'); 5,6 mm x 4,6 m (7/32&quot; x 15'); 7,1 mm x 2,7 m (9/32&quot; x 9')</td>
<td></td>
</tr>
</tbody>
</table>

- Wrap around valve stem—no rings to cut
- Conforms to surface shape to seal
- Guaranteed for the life of the valve
415(E)

Concrete Sealer

Tough polymer coating that seals, protects and beautifies old and new concrete, brick, rock, wood, and metal.

**Product Characteristics**
- Penetrates to seal concrete—eliminates possibility of peeling like a paint
- No mechanical or acid etching required
- Good to seal concrete that will be underwater
- Good chemical resistance—spills—pH 2 – 13
- Excellent to alkali spills and Salts

**Available Container Sizes:** 20 l, 196 l

**Applications**
- Concrete
- Wastewater clarifiers
- Cooling towers
- Bridge supports
- I-Beam footings
- Spillways, dams
- Floors, cement blocks
- Stucco, brick, stone walls, tiles
- Buildings, sidewalks, aisles ways

- Lower cost per installed m² than paint
- Penetrating sealer—limits adhesive failure
- Ease of reapplication

421

Clear Protective Coating (CPC)

General protective acrylic coating provides a clear, flexible film to protect against air, water, oils, chemicals, and corrosion up to 80 °C (176 °F). Use 421 CPC wherever a water resistant, tough acrylic coating is desired on metal and wooden materials.

**Product Characteristics**
- UV stable
- Oil resistant
- Water resistant
- Non-staining
- Colorless, solvent based coating
- High Dielectric Strength—1200 volts per 25 µ (1 mil)
- May be used as a “conformal coating”

**Available Container Sizes:** Aerosol

**Applications**
- Metal machinery
- Tools
- Forms
- Electrical assemblies
- Electronic circuit boards

- Excellent adhesion
- Quick drying, durable and long lasting

438

PTFE Coating

The best combinations of a clean, dry, PTFE-based lubricant with a tough, protective coating that resists water and chemicals. It does more than simply reduce friction; the product additionally coats and protects the surfaces of parts and equipment.

**Product Characteristics**
- Specifically designed for smooth, nonporous surfaces
- Strong resistance to washout
- Will not absorb or hold moisture
- Stops sticking and material build-up
- Saves cost of replacement parts
- Reduces lubricant costs
- NSF registered H2

**Available Container Sizes:** Aerosol

**Applications**
- Metal
- Plastic
- Wood
- Leather
- Fiber
- Elastomers
- Glass
- Painted surfaces

- Prevents material hang up
- Durable and long lasting
- Saves production time
Heavy-Duty Rust Guard
This long-term, corrosion-preventative coating provides heavy-duty metal protection for all areas constantly exposed to humidity and corrosive fumes—without critical surface preparation.

<table>
<thead>
<tr>
<th>Product Characteristics</th>
<th>Applications</th>
</tr>
</thead>
<tbody>
<tr>
<td>• Self-healing, if scratched</td>
<td>• Metal tools</td>
</tr>
<tr>
<td>• Transparent brown</td>
<td>• Parts in process</td>
</tr>
</tbody>
</table>

Available Container Sizes: Aerosol, 5 l, 20 l, 208 l

- Metal tools
- Parts in process
- Parts in storage
- Pumps
- Indoor structural steel

Note: Product can be easily removed with Chesterton’s 276(E) Electronic Component Cleaner or 274(E) Industrial Degreaser

Cold Galvanizing Compound
Zinc rich primer or final protective coating for metals exposed to atmospheric or corrosive conditions. The one-part system provides three types of corrosion protection: barrier, galvanic, and zinc oxide. A quick, cost-effective way to cold galvanize parts and finished product.

<table>
<thead>
<tr>
<th>Product Characteristics</th>
<th>Applications</th>
</tr>
</thead>
<tbody>
<tr>
<td>• Fast drying</td>
<td>• Steel and iron surface/structures</td>
</tr>
<tr>
<td>• Self healing</td>
<td>• Structural steel tanks</td>
</tr>
<tr>
<td>• One-part system</td>
<td>• Transmission towers</td>
</tr>
<tr>
<td>• Paintable</td>
<td>• Underground pipelines</td>
</tr>
<tr>
<td>• Conforms to MIL-P-46105, MIL-P-21035, and MIL-P-26915</td>
<td>• Automotive bodies</td>
</tr>
<tr>
<td>• Authorized by the USDA</td>
<td>• Marine equipment</td>
</tr>
<tr>
<td></td>
<td>• Mining equipment</td>
</tr>
<tr>
<td></td>
<td>• Metal roofs</td>
</tr>
<tr>
<td></td>
<td>• Welds</td>
</tr>
<tr>
<td></td>
<td>• Ducts</td>
</tr>
</tbody>
</table>

Available Container Sizes: Aerosol, 2.7 kg

- Steel and iron surface/structures
- Structural steel tanks
- Transmission towers
- Underground pipelines
- Automotive bodies
- Marine equipment
- Mining equipment
- Metal roofs
- Welds
- Ducts

- Provides up to two years corrosion protection under sheltered outdoor conditions
- Does not peel or flake
- Excellent resistance to acid, alkali, and salt air fumes

- High zinc content
- Ultra fine particle size
- Excellent coverage and protection
- Excellent adhesion
## Rust Transformer®

A mild, natural acid-based product that electrochemically transform rust into a corrosion inhibiting protective film. Provides an excellent, low cost alternative to sand blasting for surface preparation.

<table>
<thead>
<tr>
<th>Product Characteristics</th>
<th>Applications</th>
</tr>
</thead>
<tbody>
<tr>
<td>• Cleans up with water</td>
<td>• Coatings on storage tanks</td>
</tr>
<tr>
<td>• No strong acids</td>
<td>• Auto or truck bodies</td>
</tr>
<tr>
<td>• Biodegradable</td>
<td>• Heavy equipment</td>
</tr>
<tr>
<td>• Forms protective film</td>
<td>• Bridges</td>
</tr>
<tr>
<td><strong>Available Container Sizes:</strong> 3, 8 l, 20 l, 208 l</td>
<td>• Transmission line towers</td>
</tr>
<tr>
<td></td>
<td>• Ships</td>
</tr>
<tr>
<td></td>
<td>• Piers</td>
</tr>
<tr>
<td></td>
<td>• Structural steel</td>
</tr>
</tbody>
</table>

- Highly reactive tannic acid maximizes rust conversion
- Reacts only with rust
- Does not damage good paint

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## Moisture Shield

An efficient, clear, moisture-displacing and anti-corrosion protective film that protects metal parts and equipment for months.

<table>
<thead>
<tr>
<th>Product Characteristics</th>
<th>Applications</th>
</tr>
</thead>
<tbody>
<tr>
<td>• Transparent film</td>
<td>• Parts in process, transit, or storage</td>
</tr>
<tr>
<td>• Excellent corrosion protection</td>
<td>• Metal parts in transit or storage</td>
</tr>
<tr>
<td>• Penetrates fine tolerances</td>
<td>• Electrical systems</td>
</tr>
<tr>
<td>• High dielectric strength</td>
<td>• Marine industry</td>
</tr>
<tr>
<td>• Protects new metal from corrosion</td>
<td>• Drying out of wet electrical parts</td>
</tr>
<tr>
<td>• NSF registered H2</td>
<td><strong>Note:</strong> Where long-term protection is desired use Chesterton’s 740(E) Heavy-Duty Rust Guard</td>
</tr>
</tbody>
</table>

**Available Container Sizes:** Aerosol, 20 l, 208 l

- Short-term corrosion protection
- Easily removable with Chesterton’s water-based or solvent-based cleaners
Opticool™ Emulsified Oils
Opticool™ fluids are the newest line of emulsifiable machinery coolants. Emulsified coolants are ideal where lubrication is important and operations are severe.

**Product Characteristics**
- Unique, base oil technology
- Extreme pressure capability
- Minimizes rancidity and odours
- Corrosion protection
- Virtually eliminates adverse skin effects

**Available Container Sizes:** 20 l, 208 l, 1000 l

**Applications**
- Broaching, drilling, reaming
- Tapping, threading, milling
- Turning, grinding, stamping

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OPTICOOL 572(E)

Opticool™ Semi-Synthetic
A clear, stable, and long-lasting micro emulsion that offers exceptional foam control and maximum sump life. Chesterton Opticool 572(E) is ideal for multi-task machining centers and multi-machining fluids standardization. Mild to the skin.

**Product Characteristics**
- Excellent cooling and lubricating properties
- Reduces mist and smoke inhalation hazards
- Excellent foam control
- Clean, pleasant working environment
- Extreme-pressure capabilities
- Microbial-resistant additive package extends sump life
- Contains no nitriles, phenols, sulfur, mercurials, or formaldehyde

**Available Container Sizes:** 20 l, 208 l, 1000 l

**Applications**
- Sawing
- Drawing
- Reaming
- Turning
- Stamping
- Milling
- Tapping
- Broaching
- Threading
- Grinding

---

OPTICOOL 972(E)

Opticool™ Full Synthetic
This new generation DEA and boron-free formulation incorporates all the benefits of synthetic technology. Superior non-foaming ingredients, corrosion inhibitors, and extreme pressure additives offer a premier, multi-task, high-speeds and feeds metalworking fluid.

**Product Characteristics**
- Superior cooling properties
- Rejects tramp oil
- Excellent swarf settling and filterability
- Reduces heat at high speeds and feeds
- Reduces odors associated with emulsion coolants
- No gummy residues
- Bio-resistant package reduces microbial attack
- Allows for a clean, safe worker environment

**Available Container Sizes:** 20 l, 208 l, 1000 l

**Applications**
- Broaching
- Drilling
- Tapping
- Threading
- Grinding
- Stamping
- Reaming
- Sawing
- Drawing
- Turning

---
**388**

### Synthetic Tapping Fluid

Safe, pure synthetic formula for machining operations performed at high-speed and -feed rates, as well as manual or automatic single-shot cutting tool applications.

<table>
<thead>
<tr>
<th>Product Characteristics</th>
<th>Applications</th>
</tr>
</thead>
<tbody>
<tr>
<td>• Ready to use</td>
<td>• Tapping</td>
</tr>
<tr>
<td>• Metal fines do not stick</td>
<td>• Boring</td>
</tr>
<tr>
<td>• Can be used with aluminium, and aluminium alloys</td>
<td>• Reaming</td>
</tr>
<tr>
<td>• Does not smoke, fume, or mist</td>
<td>• Threading</td>
</tr>
<tr>
<td>• Essentially odourless</td>
<td>• Drilling</td>
</tr>
<tr>
<td>• Excellent lubricity and heat dissipation</td>
<td>• Milling</td>
</tr>
</tbody>
</table>

*Available Container Sizes:* 475 ml, 20 l, 208 l

- Fluid, penetrates tight tolerances
- Improves part finish and tool life
- Biodegradable, contains no oil or solvents

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**390**

### Cutting Oil

A heavy-duty, multi-purpose, oil-based cutting fluid to provide maximum tool life and superior parts finish. The high viscosity oil clings to drills, taps, bores, etc. and will provide maximum friction reduction. Available in aerosol format only.

<table>
<thead>
<tr>
<th>Product Characteristics</th>
<th>Applications</th>
</tr>
</thead>
<tbody>
<tr>
<td>• Use on hard or soft ferrous metals</td>
<td>• Broaching</td>
</tr>
<tr>
<td>• Powerful extreme pressure additives</td>
<td>• Boring</td>
</tr>
<tr>
<td>• Cleaner cuts, prevents metal to metal microwelding, galling and built-up edges</td>
<td>• Drilling</td>
</tr>
<tr>
<td>• Protects from rust</td>
<td>• Sawing</td>
</tr>
<tr>
<td>• No unpleasant odors</td>
<td>• Reaming</td>
</tr>
<tr>
<td>• NSF registered H2, P1</td>
<td>• Milling</td>
</tr>
<tr>
<td>• Will not corrode aluminum or other soft metals</td>
<td>• Pipe threading</td>
</tr>
<tr>
<td>• Clear, colorless, non-staining</td>
<td>• Countersinking</td>
</tr>
</tbody>
</table>

*Available Container Sizes:* 475 ml, 20 l, 208 l

- Provides maximum tool life
- Excellent part finish
- Clings to vertical and overhead surfaces

---

**395**

### Tapping Lubricant

High performance petroleum based machining lubricant for aluminum and other soft metals, but can be used on all metals. Improve machinability and production rate with this high quality cutting fluid that will not stain or darken metals during machining processes.

<table>
<thead>
<tr>
<th>Product Characteristics</th>
<th>Applications</th>
</tr>
</thead>
<tbody>
<tr>
<td>• High viscosity clings to tools</td>
<td>• Tapping</td>
</tr>
<tr>
<td>• Contains no chlorinated hydrocarbons</td>
<td>• Threading</td>
</tr>
<tr>
<td>• Will not corrode aluminum or other soft metals</td>
<td>• Reaming</td>
</tr>
<tr>
<td>• Clear, colorless, non-staining</td>
<td>• Boring</td>
</tr>
<tr>
<td>• Stops galling; promotes a uniform cut</td>
<td>• Milling</td>
</tr>
<tr>
<td>• NSF registered H2</td>
<td>• Broaching</td>
</tr>
<tr>
<td>• Air mist applicators</td>
<td>• Acceptable for a variety of metals including aluminum alloys</td>
</tr>
<tr>
<td>• Excellent lubricity for softer metals</td>
<td>• Excellent for aluminum mold fabrication and prototype machining</td>
</tr>
</tbody>
</table>

*Available Container Sizes:* 20 l

- Excellent lubricity for softer metals
- Prolongs life of cutting tools
- Increases production rate
<table>
<thead>
<tr>
<th>Technical Specifications</th>
<th>Order Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>218(E) HDP</td>
<td>201</td>
<td>083001EU</td>
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<td>208</td>
<td>083002EU</td>
</tr>
<tr>
<td>235(E) SSC</td>
<td>201</td>
<td>080032EU</td>
</tr>
<tr>
<td></td>
<td>208</td>
<td>080033EU</td>
</tr>
<tr>
<td>273 Electric Motor Cleaner</td>
<td>201</td>
<td>080514</td>
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<tr>
<td></td>
<td>208</td>
<td>080517</td>
</tr>
<tr>
<td>085343EU</td>
<td>087847</td>
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</tr>
<tr>
<td>274(E) Industrial Degreaser</td>
<td>201</td>
<td>081006EU</td>
</tr>
<tr>
<td></td>
<td>208</td>
<td>081013EU</td>
</tr>
<tr>
<td>083435EU</td>
<td>087852EU</td>
<td></td>
</tr>
<tr>
<td>475 ml</td>
<td>085949</td>
<td></td>
</tr>
<tr>
<td>276(E) Electronic Component Cleaner</td>
<td>201</td>
<td>081623EU</td>
</tr>
<tr>
<td></td>
<td>200</td>
<td>081624EU</td>
</tr>
<tr>
<td>084016EU</td>
<td>085725EU</td>
<td></td>
</tr>
<tr>
<td>277(E) Metal Surface Degreaser</td>
<td>201</td>
<td>083432EU</td>
</tr>
<tr>
<td></td>
<td>200</td>
<td>083433EU</td>
</tr>
<tr>
<td>084016EU</td>
<td>085725EU</td>
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<td>294(E) Critical Surface Degreaser</td>
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<td>089026EU</td>
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<td>089026EU</td>
<td>085725EU</td>
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</tr>
<tr>
<td>338(E) Super Rust Remover</td>
<td>201</td>
<td>085904EU</td>
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<tr>
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<td>208</td>
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<tr>
<td>084016EU</td>
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<tr>
<td>346(E) Descaler and Chemical Cleaner</td>
<td>201</td>
<td>088403EU</td>
</tr>
<tr>
<td></td>
<td>208</td>
<td>088407EU</td>
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<tr>
<td>084016EU</td>
<td>085725EU</td>
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<tr>
<td>350(E) Stainless Steel Cleaner</td>
<td>201</td>
<td>083603EU</td>
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<td>208</td>
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<tr>
<td>084016EU</td>
<td>085725EU</td>
<td></td>
</tr>
<tr>
<td>388 Synthetic Tapping Fluid</td>
<td>475 ml</td>
<td>083014EU</td>
</tr>
<tr>
<td></td>
<td>201</td>
<td>084014EU</td>
</tr>
<tr>
<td>084016EU</td>
<td>085725EU</td>
<td></td>
</tr>
<tr>
<td>390 Cutting Oil</td>
<td>084016EU</td>
<td>085725EU</td>
</tr>
<tr>
<td>084016EU</td>
<td>085725EU</td>
<td></td>
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<tr>
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<td>415(E) Concrete Sealer</td>
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<td>421 Clear Protective Coating</td>
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</tr>
<tr>
<td>438 PTFE Coating</td>
<td>085763EU</td>
<td>085764EU</td>
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<tr>
<td>460(E) High-Temperature Fluid</td>
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<tr>
<td>610(E) Plus Synthetic Lubricating Fluid</td>
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<td>475 ml</td>
<td>085725EU</td>
<td>085726EU</td>
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<tr>
<td>201</td>
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<tr>
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<td>084019EU</td>
</tr>
<tr>
<td>610 MT Plus Synthetic Lubricating Fluid</td>
<td>201</td>
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<td>208</td>
<td>082853EU</td>
</tr>
<tr>
<td>615 HTG #1 High-Temperature Grease</td>
<td>400 g</td>
<td>086935EU</td>
</tr>
<tr>
<td></td>
<td>18 kg</td>
<td>086935EU</td>
</tr>
<tr>
<td>615HTG #2 High-Temperature Grease</td>
<td>55 kg</td>
<td>086007EU</td>
</tr>
<tr>
<td></td>
<td>180 kg</td>
<td>080725EU</td>
</tr>
<tr>
<td>615(E) HTG #2 - 460 High-Temperature Grease</td>
<td>400 g</td>
<td>084204EU</td>
</tr>
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<td>18 kg</td>
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</tr>
<tr>
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<td>180 kg</td>
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<td>400 g</td>
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<td>622(E) White Grease</td>
<td>180 kg</td>
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<td>400 g</td>
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<td>085314EU</td>
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<tr>
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<td>18 kg</td>
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<td>55 kg</td>
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<td>400 g</td>
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<td>55 kg</td>
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<tr>
<td>635 SXK</td>
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<td>650 AML</td>
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<td>652(E) Pneumatic Lubricant and Conditioner</td>
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<td>660(E) Silicone Lubricant</td>
<td>51</td>
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<td>670(E) - Rustsolvo®</td>
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<td>690 FG(E) Lubricant, Food Grade</td>
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<td></td>
<td>201</td>
<td>082701EU</td>
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<tr>
<td>692 FG(E) Barrier Fluid 22</td>
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<td></td>
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<tr>
<td>715(S) Spraflex®</td>
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<td>723(E) Spraflex® Gold</td>
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<tr>
<td>725(E) Nickel Anti-Seize Compound</td>
<td>250 g Brush Top</td>
<td>081866EU</td>
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<td></td>
<td>500 g Brush Top</td>
<td>082359EU</td>
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<tr>
<td>730(E) Spragrip®</td>
<td>082359EU</td>
<td></td>
</tr>
<tr>
<td></td>
<td>201</td>
<td>082394EU</td>
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<tr>
<td>732(E) Spragrip®</td>
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<tr>
<td></td>
<td>208</td>
<td>082394EU</td>
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<tr>
<td>752 Cold Galvanizing Compound</td>
<td>2,7 kg</td>
<td>082603</td>
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<td>201</td>
<td>082878</td>
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<tr>
<td>752 Cold Galvanizing Compound</td>
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**763 Rust Transformer**

<table>
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<tr>
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<tbody>
<tr>
<td>3,8 l (1 gal)</td>
<td>089417</td>
</tr>
<tr>
<td>20 l</td>
<td>089418</td>
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<td>208 l</td>
<td>089419</td>
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**775(E) Moisture Shield**

<table>
<thead>
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<th>Size</th>
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<tbody>
<tr>
<td>20 l</td>
<td>082107EU</td>
</tr>
<tr>
<td>208 l</td>
<td>082108EU</td>
</tr>
<tr>
<td>20 l, 24 kg</td>
<td>086535EU</td>
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<td>Aerosol 350 g - EUR</td>
<td>087800EU</td>
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**783(E) ACR**

<table>
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<tr>
<td>250 g Brush Top</td>
<td>084055EU</td>
</tr>
<tr>
<td>500 g Brush Top</td>
<td>088653EU</td>
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<tr>
<td>20 l, 24 kg</td>
<td>086544EU</td>
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**785(E) Parting Lubricant**

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<tbody>
<tr>
<td>200 g</td>
<td>083057EU</td>
</tr>
<tr>
<td>500 g Brush Top</td>
<td>086803EU</td>
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<tr>
<td>20 l</td>
<td>086806EU</td>
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**786 GoldEnd Tape**

<table>
<thead>
<tr>
<th>Size</th>
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<tbody>
<tr>
<td>6,4 mm x 13,72 mm (1/4&quot; x 540&quot;)</td>
<td>000805</td>
</tr>
<tr>
<td>12,7 mm x 4,57 mm (1/2&quot; x 180&quot;)</td>
<td>000801</td>
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<tr>
<td>12,7 mm x 13,72 mm (1/2&quot; x 54&quot;)</td>
<td>000802</td>
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<tr>
<td>12,7 mm x 32,92 mm (1/2&quot; x 1269&quot;)</td>
<td>000803</td>
</tr>
<tr>
<td>19,1 mm x 13,72 mm (3/4&quot; x 54&quot;)</td>
<td>000804</td>
</tr>
<tr>
<td>25,4 mm x 13,72 mm (1&quot; x 540&quot;)</td>
<td>000806</td>
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**801(E) Industrial and Marine Solvent I**

<table>
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<tbody>
<tr>
<td>5 l</td>
<td>085719EU</td>
</tr>
<tr>
<td>20 l</td>
<td>083202EU</td>
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**803(E) Industrial and Marine Solvent II**

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<tr>
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<tr>
<td>20 l</td>
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<td>208 l</td>
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<td>1000 l</td>
<td>086768EU</td>
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**KPC 820(E)**

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<td>208 l</td>
<td>082320EU</td>
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<tr>
<td>20 l, 24 kg</td>
<td>086544EU</td>
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<td>Aerosol 350 g - EUR</td>
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**850 Sealing Tape**

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<tbody>
<tr>
<td>1/2 x 520 in / 12,7mm x 13,2 m</td>
<td>080756</td>
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**860 Moldable Polymer Gasketing Kit**

2 Aerosol and 2 Cartridges | 086310 |

**900 GoldEnd Paste**

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<thead>
<tr>
<th>Size</th>
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<tbody>
<tr>
<td>200 g</td>
<td>000908</td>
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<td>500 g Brush Top</td>
<td>000909</td>
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<tr>
<td>20 l</td>
<td>000936</td>
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**989 Release Compound**

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<tr>
<td>20 l</td>
<td>081693</td>
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**995(E) Release Agent**

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<tr>
<td>20 l</td>
<td>081779EU</td>
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<tr>
<td>208 l</td>
<td>081860EU</td>
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<tr>
<td>Aerosol 275 g - EUR</td>
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**Opticool 372(E)**

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<tbody>
<tr>
<td>20 l</td>
<td>082315EU</td>
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<tr>
<td>208 l</td>
<td>082316EU</td>
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<tr>
<td>1000 l</td>
<td>082317EU</td>
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**Opticool 572(E)**

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<th>Size</th>
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<tr>
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<td>082324EU</td>
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<tr>
<td>208 l</td>
<td>082325EU</td>
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<tr>
<td>1000 l</td>
<td>082326EU</td>
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**Opticool 972(E)**

<table>
<thead>
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<th>Size</th>
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</thead>
<tbody>
<tr>
<td>20 l</td>
<td>084230EU</td>
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<td>208 l</td>
<td>084231EU</td>
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**3500 Valvelon**

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<th>Order Code</th>
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<tbody>
<tr>
<td>2,4 mm x 15,3 m (3/32&quot; x 50&quot;)</td>
<td>000356</td>
</tr>
<tr>
<td>4,0 mm x 10,7 m (5/32&quot; x 35&quot;)</td>
<td>000357</td>
</tr>
<tr>
<td>5,6 mm x 4,6 m (7/32&quot; x 15&quot;)</td>
<td>000358</td>
</tr>
<tr>
<td>7,1 mm x 2,7 m (9/32&quot; x 9&quot;)</td>
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**Lubri-Cup™ 500cc Oiler**

<table>
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<tbody>
<tr>
<td>Battery Operated</td>
<td>084319EU</td>
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<tr>
<td>AC Power Supply</td>
<td>084457EU</td>
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<tr>
<td>DC Power Supply</td>
<td>084464EU</td>
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</table>

**Lubri-Cup™ EM 250cc Grease Dispenser**

Electronic Dispenser | 981100EU |

**Lubri-Cup™ EM-X 250cc**

Electronic Dispenser ATEX | 981067EU |

**Lubri-Cup™ VG Mini**

630 SXCF Grease | 084473EU |

*(E) in product name indicates version made in Europe*
### Technical Specs

**Industrial Lubricants and MRO Catalogue**

**Product Approvals and Certification**


<table>
<thead>
<tr>
<th>Product Description</th>
<th>NSF Category</th>
<th>FDA</th>
<th>Military/Federal Specification</th>
<th>Other</th>
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</thead>
<tbody>
<tr>
<td>218(E) HDP</td>
<td>A1</td>
<td>-</td>
<td>-</td>
<td>-</td>
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<tr>
<td>235(E) SSC</td>
<td>A4</td>
<td>-</td>
<td>-</td>
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<tr>
<td>273 Electric Motor Cleaner</td>
<td>K2</td>
<td>-</td>
<td>-</td>
<td>UL Listed (Aerosol Only)</td>
</tr>
<tr>
<td>273 Electric Motor Cleaner (Aerosol)</td>
<td>K2</td>
<td>-</td>
<td>-</td>
<td>UL Listed (Aerosol Only)</td>
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<tr>
<td>274(E) Industrial Degreaser (Aerosol)</td>
<td>C1, K1, K2</td>
<td>178.3530</td>
<td>-</td>
<td>-</td>
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<tr>
<td>274(E) Industrial Degreaser (Bulk)</td>
<td>C1, K1, K2</td>
<td>178.3530</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>276(E) Electronic Component Cleaner (Aerosol)</td>
<td>K2</td>
<td>178.882, 172.884, 178.3530, 178.3650</td>
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<td>-</td>
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<tr>
<td>276(E) Electronic Component Cleaner (Bulk)</td>
<td>K2</td>
<td>178.882, 172.884, 178.3530, 178.3650</td>
<td>-</td>
<td>-</td>
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<tr>
<td>277(E) Metal Surface Degreaser (Aerosol)</td>
<td>C1, K1</td>
<td>178.882, 172.884, 178.3530</td>
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<td>-</td>
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<tr>
<td>277(E) Metal Surface Degreaser (Bulk)</td>
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<td>178.882, 172.884, 178.3530</td>
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<td>294(E) CSD</td>
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<td>3500 Valvelon</td>
<td>P1</td>
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<td>360(E) Phosphate-Free Cleaner</td>
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<td>390 Cutting Oil (Aerosol)</td>
<td>H2, P1</td>
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<td>395 Tapping Lubricant</td>
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<td>438 PTFE Coating (Aerosol)</td>
<td>H2</td>
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<td>601(E) Chain Drive Pin and Bushing Lubricant (Aerosol)</td>
<td>H2</td>
<td>-</td>
<td>-</td>
<td>German Mining 62.12.22.63-2012-3</td>
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<tr>
<td>601(E) Chain Drive Pin and Bushing Lubricant (Bulk)</td>
<td>H2</td>
<td>-</td>
<td>-</td>
<td>German Mining 62.12.22.63-2012-3</td>
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<tr>
<td>610 Plus Synthetic Lubricating Fluid (Bulk)</td>
<td>H2</td>
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<td>610 Synthetic Lubricating Fluid (Aerosol)</td>
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<td>610(E) Plus Synthetic Lubricating Fluid (Aerosol)</td>
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<td>610 MT Plus</td>
<td>H2</td>
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<td>615 High Temperature Grease #1</td>
<td>H2</td>
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<td>615 High Temperature Grease #2</td>
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<td>622(E) White Grease</td>
<td>H1</td>
<td>178.3570, 177.1550</td>
<td>-</td>
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<tr>
<td>625(E) CXF Corrosion Resistant, Extreme Pressure Food Grade Grease</td>
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<tr>
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<td>630 SXCF (Bulk)</td>
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*(E) in product name indicates version made in Europe*
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<th>FDA</th>
<th>Military/Federal Specification</th>
<th>Other</th>
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<tr>
<td>651(E) Detergent Lubricating Oil (Aerosol)</td>
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<td>651(E) Detergent Lubricating Oil (Bulk)</td>
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<td>652(E) Pneumatic Lubricant and Conditioner (Bulk)</td>
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<td>660(E) Silicone Lubricant (Aerosol)</td>
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<td>662 FG(E) Barrier Fluid 22</td>
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<td>–</td>
<td>Halal and Kosher</td>
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<td>690 FG(E) Lubricant (Aerosol)</td>
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<td>690 FG(E) Lubricant (Bulk)</td>
<td>H1</td>
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<td>MIL-A-907</td>
<td>Halal and Kosher</td>
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<tr>
<td>706(E) Rustsolvo*</td>
<td>H2</td>
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<tr>
<td>715 Spraflex* (Aerosol)</td>
<td>H2</td>
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<tr>
<td>715 Spraflex* (Bulk)</td>
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<tr>
<td>715(E) Spraflex* Gold (Aerosol)</td>
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<td>715(E) Spraflex* Gold (Bulk)</td>
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<tr>
<td>723(E) Sprasolvo*</td>
<td>H2</td>
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<tr>
<td>723 FG(E) Sprasolvo*</td>
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<td>730(E) Spragrip*</td>
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<td>German Mining 62.12.22.63-2012-3</td>
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<td>740(E) Heavy-Duty Rust Guard</td>
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<td>MIL-C-16173D Grade 1 and 4</td>
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<td>MIL-P-46105 MIL-P-26915 MIL-P-21035</td>
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<td>German Mining 62.12.22.63-2012-3</td>
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<tr>
<td>785(E) Parting Lubricant</td>
<td>H2</td>
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<td>–</td>
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<tr>
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<td>787 Sliding Paste</td>
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<td>800 GoldEnd* Tape</td>
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<td>177.1615 177.1550</td>
<td>MIL-T-27730A</td>
<td>UL Listed USA, ULC Listed Canada, Oxygen tested per ISO 10297 and ISO 11114-3, Oxygen certified BAM Ref. No. 11.1/46 513, Certified Food Grade 1935-2004</td>
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<td>801(E) Industrial and Marine Solvent</td>
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<td>KPC 820(E)</td>
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<tr>
<td>860 Moldable Polymer Gasketing</td>
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<td>175.300 177.2600</td>
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</tr>
<tr>
<td>900 GoldEnd* Paste</td>
<td>H2, P1</td>
<td>–</td>
<td>–</td>
<td>UL Listed</td>
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</tbody>
</table>

(E) in product name indicates version made in Europe
Notes

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