



## SAFETY DATA SHEET

in accordance with 1907/2006/EC (REACH, as amended by 830/2015/EU) 29 CFR 1910.1200 and WHMIS 2015

**Revision date:** 24 September 2020

**Initial date of issue:** 20 October 2009

**SDS No.** 1108-7b

### SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

#### 1.1. Product identifier

425

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Polytetrafluoroethylene (PTFE) coated yarn. Complies with USDA requirements for minimal food contact, FDA requirements for lubricants with incidental food contact (21 CFR 178.3620 (a)) and perfluorocarbon resins (21 CFR 177.1550). For use in food processing equipment to 230°C (450°F).

#### 1.3. Details of the supplier of the safety data sheet

##### Company:

A.W. CHESTERTON COMPANY  
860 Salem Street  
Groveland, MA 01834-1507, USA  
Tel. +1 978-469-6446 Fax: +1 978-469-6785  
(Mon. - Fri. 8:30 - 5:00 PM EST)  
SDS requests: [www.chesterton.com](http://www.chesterton.com)  
E-mail (SDS questions): [ProductMSDSs@chesterton.com](mailto:ProductMSDSs@chesterton.com)  
E-mail: [customer.service@chesterton.com](mailto:customer.service@chesterton.com)

##### Supplier:

Canada: A.W. Chesterton Company Ltd., 889 Fraser Drive,  
Unit 105, Burlington, Ontario L7L 4X8 - Tel. 905-335-5055  
EU: Chesterton International GmbH, Am Lenzenfleck 23,  
D85737 Ismaning, Germany – Tel. +49-89-996-5460

#### 1.4. Emergency telephone number

24 hours per day, 7 days per week  
Call Infotrac: 1-800-535-5053  
Outside N. America: +1 352-323-3500 (collect)

### SECTION 2: HAZARDS IDENTIFICATION

#### 2.1. Classification of the substance or mixture

##### 2.1.1. Classification according to Regulation (EC) No 1272/2008 [CLP] / 29 CFR 1910.1200 / WHMIS 2015 / GHS

This product does not meet the criteria for classification in any hazard class according to Regulation (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures, 29 CFR 1910.1200, WHMIS 2015 and GHS.

##### 2.1.2. Australian statement of hazardous nature

Not classified as hazardous according to criteria of Safe Work Australia.

##### 2.1.3. Additional information

None

#### 2.2. Label elements

Labelling according to Regulation (EC) No 1272/2008 [CLP] / 29 CFR 1910.1200 / WHMIS 2015 / GHS

**Hazard pictograms:** N/A

**Signal word:** None

**Hazard statements:** None

**Precautionary statements:** None

**Supplemental information:** None

**2.3. Other hazards**

None expected in industrial use. PTFE is nontoxic at ambient temperatures. At temperatures above 260°C (500°F), toxic decomposition products may be emitted. Due to toxic decomposition, avoid smoking when handling PTFE products. Wash hands to avoid transfer to tobacco products.

**SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS****3.2. Mixtures**

Hazardous Ingredients <sup>1</sup>	% Wt.	CAS No./ EC No.	REACH Reg. No.	CLP/GHS Classification
None				

<sup>1</sup> Classified according to: \* 29 CFR 1910.1200, 1915, 1916, 1917, Mass. Right-to-Know Law (ch. 40, M.G.L..O. 111F), California Proposition 65  
\* 1272/2008/EC, REACH  
\* WHMIS 2015  
\* Safe Work Australia [NOHSC: 1008 (2004)]

**SECTION 4: FIRST AID MEASURES****4.1. Description of first aid measures**

**Inhalation:** If overcome by decomposition fumes, remove to fresh air. If not breathing, administer artificial respiration. Contact physician.

**Skin contact:** Not applicable

**Eye contact:** Not applicable

**Ingestion:** Not applicable

**4.2. Most important symptoms and effects, both acute and delayed**

PTFE is nontoxic at ambient temperatures. However, small quantities of toxic gases may be produced at temperatures above 260°C (500°F), due to decomposition. Inhalation of these decomposition products may cause temporary flu-like symptoms.

**4.3. Indication of any immediate medical attention and special treatment needed**

Treat symptoms.

**SECTION 5: FIRE-FIGHTING MEASURES****5.1. Extinguishing media**

**Suitable extinguishing media:** Use extinguishing media suitable for the surrounding fire.

**5.2. Special hazards arising from the substance or mixture**

Toxic fumes may be emitted at temperatures above 260°C (500°F). Product will burn in an atmosphere of > 95% oxygen, when an ignition source is present.

**5.3. Advice for firefighters**

Recommend Firefighters wear self-contained breathing apparatus to protect against hazardous decomposition products.

**Flammability Classification:** –

**HAZCHEM Emergency Action Code:** not applicable

**SECTION 6: ACCIDENTAL RELEASE MEASURES****6.1. Personal precautions, protective equipment and emergency procedures**

Utilize exposure controls and personal protection as specified in Section 8.

**6.2. Environmental Precautions**

No special requirements.

**6.3. Methods and material for containment and cleaning up**

No special steps required. Nontoxic.

**6.4. Reference to other sections**

Refer to section 13 for disposal advice.

**SECTION 7: HANDLING AND STORAGE****7.1. Precautions for safe handling**

Do not smoke when handling PTFE products; wash hands after handling to avoid transfer to tobacco products.

**7.2. Conditions for safe storage, including any incompatibilities**

Store in cool, dry area.

**7.3. Specific end use(s)**

Polytetrafluoroethylene (PTFE) coated yarn. For use in food processing equipment to 230°C (450°F). Refer to the product instructions and product data sheet for more detailed application information.

**SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION****8.1. Control parameters****Occupational exposure limit values**

Ingredients	OSHA PEL <sup>1</sup>		ACGIH TLV <sup>2</sup>		UK WEL <sup>3</sup>		AUSTRALIA ES <sup>4</sup>	
	ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>
None								

<sup>1</sup> United States Occupational Health & Safety Administration permissible exposure limits.

<sup>2</sup> American Conference of Governmental Industrial Hygienists threshold limit values.

<sup>3</sup> EH40 Workplace exposure limits, Health & Safety Executive

<sup>4</sup> Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment [NOHSC:1003].

**8.2. Exposure controls****8.2.1. Engineering measures**

No special requirements. If using under extreme heat, use local exhaust.

**8.2.2. Individual protection measures**

**Respiratory protection:** Not required.

**Protective gloves:** Not normally needed.

**Eye and face protection:** Not normally needed.

**Other:** None

**8.2.3. Environmental exposure controls**

Refer to sections 6 and 12.

**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES****9.1. Information on basic physical and chemical properties**

<b>Physical state</b>	solid	<b>Odour</b>	none
<b>Colour</b>	white	<b>Odour threshold</b>	not determined
<b>Initial boiling point</b>	not applicable	<b>Vapour pressure @ 20°C</b>	not applicable
<b>Melting point</b>	not applicable	<b>% Aromatics by weight</b>	0%
<b>% Volatile (by volume)</b>	not applicable	<b>pH</b>	not applicable
<b>Flash point</b>	not applicable	<b>Relative density</b>	2.1 (specific gravity)
<b>Method</b>	none	<b>Weight per volume</b>	not applicable
<b>Viscosity</b>	not applicable	<b>Coefficient (water/oil)</b>	not applicable
<b>Autoignition temperature</b>	not applicable	<b>Vapour density (air=1)</b>	not applicable
<b>Decomposition temperature</b>	no data available	<b>Rate of evaporation (ether=1)</b>	not applicable
<b>Upper/lower flammability or explosive limits</b>	not applicable	<b>Solubility in water</b>	insoluble
<b>Flammability (solid, gas)</b>	not applicable	<b>Oxidising properties</b>	not determined
<b>Explosive properties</b>	not determined		

**9.2. Other information**

None

**SECTION 10: STABILITY AND REACTIVITY****10.1. Reactivity**

Refer to sections 10.3 and 10.5.

**10.2. Chemical stability**

Stable

**10.3. Possibility of hazardous reactions**

No dangerous reactions known under conditions of normal use.

**10.4. Conditions to avoid**

Extreme heat above 260°C (500°F).

**10.5. Incompatible materials**

Fluorine, Chlorine Trifluoride and related compounds and molten alkali metals.

**10.6. Hazardous decomposition products**

Carbon Monoxide, Carbon Dioxide, trace amounts of Hydrogen fluoride, Perfluorocarbon olefins, and other toxic fumes may be evolved above 260°C (500°F).

**SECTION 11: TOXICOLOGICAL INFORMATION****11.1. Information on toxicological effects****Primary route of exposure****under normal use:** Inhalation (PTFE decomposition fumes) and skin contact.**Acute effects:** PTFE is nontoxic at ambient temperatures. However, small quantities of toxic gases may be produced at temperatures above 260°C (500°F), due to decomposition. Inhalation of these decomposition products may cause temporary flu-like symptoms.**Chronic effects:** None known**Carcinogenicity:** As per 29 CFR 1910.1200 (Hazard Communication), this product contains no carcinogens as listed in the National Toxicology Program (NTP), the International Agency for Research on Cancer (IARC) or the Occupational Safety and Health Administration (OSHA).**Aspiration hazard:** Not applicable**Other information:** None**SECTION 12: ECOLOGICAL INFORMATION**

Ecotoxicological data have not been determined specifically for this product. The information given below is based on a knowledge of the components and the ecotoxicology of similar substances.

**12.1. Toxicity**

PTFE: Nontoxic.

**12.2. Persistence and degradability**

PTFE: nonbiodegradable.

**12.3. Bioaccumulative potential**

Not determined

**12.4. Mobility in soil**

Solid. Insoluble in water.

**12.5. Results of PBT and vPvB assessment**

Not available

**12.6. Other adverse effects**

None known

**SECTION 13: DISPOSAL CONSIDERATIONS****13.1. Waste treatment methods**

Unused product is not a regulated waste (not classified as hazardous according to 2008/98/EC). Material can be stabilized/solidified or incinerated for disposal. Check local, state and national/federal regulations and comply with the most stringent requirement.

**SECTION 14: TRANSPORT INFORMATION****14.1. UN number**

ADR/RID/ADN/IMDG/ICAO: NOT APPLICABLE

TDG: NOT APPLICABLE

US DOT: NOT APPLICABLE

**14.2. UN proper shipping name**

ADR/RID/ADN/IMDG/ICAO: NON-HAZARDOUS, NON REGULATED

TDG: NON-HAZARDOUS, NON REGULATED

US DOT: NON-HAZARDOUS, NON REGULATED

**14.3. Transport hazard class(es)**

ADR/RID/ADN/IMDG/ICAO: NOT APPLICABLE

TDG: NOT APPLICABLE

US DOT: NOT APPLICABLE

**14.4. Packing group**

ADR/RID/ADN/IMDG/ICAO: NOT APPLICABLE

TDG: NOT APPLICABLE

US DOT: NOT APPLICABLE

**14.5. Environmental hazards**

NOT APPLICABLE

**14.6. Special precautions for user**

NOT APPLICABLE

**14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code**

NOT APPLICABLE

**14.8. Other information**

NOT APPLICABLE

**SECTION 15: REGULATORY INFORMATION****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****15.1.1. EU regulations**

Authorisations under Title VII: Not applicable

Restrictions under Title VIII: None

Other EU regulations: None

**15.1.2. National regulations****US EPA SARA TITLE III****312 Hazards:**

None

**313 Chemicals:**

None

**Other national regulations:** None**15.2. Chemical safety assessment**

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

**SECTION 16: OTHER INFORMATION**

**Abbreviations and acronyms:** ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways  
 ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road  
 ATE: Acute Toxicity Estimate  
 BCF: Bioconcentration Factor  
 CLP: Classification Labelling Packaging Regulation (1272/2008/EC)  
 ES: Exposure Standard  
 GHS: Globally Harmonized System  
 ICAO: International Civil Aviation Organization  
 IMDG: International Maritime Dangerous Goods  
 LC50: Lethal Concentration to 50 % of a test population  
 LD50: Lethal Dose to 50% of a test population  
 LOEL: Lowest Observed Effect Level  
 N/A: Not Applicable  
 NA: Not Available  
 NOAEL: No Observed Adverse Effect Level  
 NOEL: No Observed Effect Level  
 OECD: Organization for Economic Co-operation and Development  
 PBT: Persistent, Bioaccumulative and Toxic substance  
 (Q)SAR: Quantitative Structure-Activity Relationship  
 REACH: Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (1907/2006/EC)  
 RID: Regulations concerning the International Carriage of Dangerous Goods by Rail  
 SDS: Safety Data Sheet  
 STEL: Short Term Exposure Limit  
 STOT RE: Specific Target Organ Toxicity, Repeated Exposure  
 STOT SE: Specific Target Organ Toxicity, Single Exposure  
 TDG: Transportation of Dangerous Goods (Canada)  
 US DOT: United States Department of Transportation  
 vPvB: very Persistent and very Bioaccumulative substance  
 WEL: Workplace Exposure Limit  
 WHMIS: Workplace Hazardous Materials Information System  
 Other abbreviations and acronyms can be looked up at [www.wikipedia.org](http://www.wikipedia.org).

**Key literature references and sources for data:** Commission de la santé et de la sécurité du travail (CSST)  
 Chemical Classification and Information Database (CCID)  
 European Chemicals Agency (ECHA) - Information on Chemicals  
 Hazardous Substances Information System (HSIS)  
 National Institute of Technology and Evaluation (NITE)  
 Swedish Chemicals Agency (KEMI)  
 U.S. National Library of Medicine Toxicology Data Network (TOXNET)

**Procedure used to derive the classification for mixtures according to Regulation (EC) No 1272/2008 [CLP] / GHS:**

**Relevant H-statements:** None

**Hazard pictogram names:** None

**Changes to the SDS in this revision:** Section 2.1.

**Revision date:** 24 September 2020

**Further information:** None

This information is based solely on data provided by suppliers of the materials used, not on the mixture itself. No warranty is expressed or implied regarding the suitability of the product for the user's particular purpose. The user must make their own determination as to suitability.