



SAFETY DATA SHEET

in accordance with 1907/2006/EC (REACH, as amended by 2015/830/EU) 29 CFR 1910.1200 and WHMIS 2015

Revision date: 26 September 2017 **Initial date of issue:** 26 September 2017 **SDS No.** 1146-1

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

DualPac® 2211

1.2. Relevant identified uses of the substance or mixture and uses advised against

An Advanced Expanded Graphite PTFE along with a continuous multi-filament aramid yarn packing, impregnated with (TFE) dispersion and silicone (pH ranges 4-11). Not recommended in strong mineral acids, alkalis or strong oxidizers.

1.3. Details of the supplier of the safety data sheet

Company:

A.W. CHESTERTON COMPANY
860 Salem Street
Groveland, MA 01834-1507, USA
Tel. +1 978-469-6446 Fax: +1 978-469-6785
(Mon. - Fri. 8:30 - 5:00 PM EST)
SDS requests: www.chesterton.com
E-mail (SDS questions): ProductMSDSs@chesterton.com
E-mail: customer.service@chesterton.com
Canada: A.W. Chesterton Company Ltd., 889 Fraser Drive,
Unit 105, Burlington, Ontario L7L 4X8 – Tel. 905-335-5055
EU: Chesterton International GmbH, Am Lenzenfleck 23,
D85737 Ismaning, Germany – Tel. +49-89-996-5460

Supplier:

1.4. Emergency telephone number

24 hours per day, 7 days per week
Call Infotrac: 1-800-535-5053
Outside N. America: +1 352-323-3500 (collect)
NSW Poisons Information Centre (Australia): 13 11 26

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

2.1.1. Classification according to Regulation (EC) No 1272/2008 [CLP] / 29 CFR 1910.1200 / WHMIS 2015 / GHS

This product does not meet the criteria for classification in any hazard class according to Regulation (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures, 29 CFR 1910.1200, WHMIS 2015 and GHS.

2.1.2. Australian statement of hazardous nature

Not classified as hazardous according to criteria of Safe Work Australia.

2.1.3. Additional information

None

2.2. Label elements

Labelling according to Regulation (EC) No 1272/2008 [CLP] / 29 CFR 1910.1200 / WHMIS 2015 / GHS

Hazard pictograms: N/A

Signal word: None

Hazard statements: None

Precautionary statements: None

Supplemental information: None

2.3. Other hazards

None expected in industrial use. PTFE is nonhazardous at ambient temperatures. At temperatures above 260°C (500°F), toxic decomposition products may be emitted. Due to toxic decomposition, avoid smoking (wash hands to avoid transfer to tobacco products) when handling.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS**3.2. Mixtures**

| Hazardous Ingredients ¹ | % Wt. | CAS No./ EC No. | REACH Reg. No. | CLP/GHS Classification |
|------------------------------------|-------|-------------------------|-------------------|------------------------|
| Graphite | 10-30 | 7782-42-5/ 231-955-3 | NA | Not classified* |

*Substance with a workplace exposure limit.

¹ Classified according to: * 29 CFR 1910.1200, 1915, 1916, 1917, Mass. Right-to-Know Law (ch. 40, M.G.L..O. 111F), California Proposition 65
* 1272/2008/EC, GHS, REACH
* WHMIS 2015
* Safe Work Australia

SECTION 4: FIRST AID MEASURES**4.1. Description of first aid measures**

Inhalation: If overcome by decomposition fumes, remove to fresh air. If not breathing, administer artificial respiration. Contact physician.

Skin contact: Wash skin with soap and water. Contact physician if irritation persists.

Eye contact: Flush eyes for at least 15 minutes with large amounts of water. Contact physician if irritation persists.

Ingestion: Not applicable

4.2. Most important symptoms and effects, both acute and delayed

Graphite dust may cause mechanical irritation to the skin, eyes and nasal passages. Repeated inhalation of nuisance dust in excess of exposure limits over an extended period of time may result in injury to the lungs. Symptoms can include cough, shortness of breath and decrease in pulmonary function.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptoms.

SECTION 5: FIREFIGHTING MEASURES**5.1. Extinguishing media**

Suitable extinguishing media: Use extinguishing media suitable for the surrounding fire.

Unsuitable extinguishing media: None known

5.2. Special hazards arising from the substance or mixture

Thermal decomposition can yield carbon monoxide, carbon dioxide, hydrogen fluoride, oxides of nitrogen, perfluoroisobutylene, hexafluoropropylene, carbonyl fluoride, tetrafluoroethylene and aliphatic hydrocarbons.

5.3. Advice for firefighters

Recommend Firefighters wear self-contained breathing apparatus.

Flammability Classification: –

HAZCHEM Emergency Action Code: 1 Z

SECTION 6: ACCIDENTAL RELEASE MEASURES**6.1. Personal precautions, protective equipment and emergency procedures**

Utilize exposure controls and personal protection as specified in Section 8.

6.2. Environmental Precautions

No special requirements.

6.3. Methods and material for containment and cleaning up

No special steps required. Nontoxic.

6.4. Reference to other sections

Refer to section 13 for disposal advice.

SECTION 7: HANDLING AND STORAGE**7.1. Precautions for safe handling**

Do not smoke when handling PTFE products; wash hands after handling to avoid transfer to tobacco products. Accumulations of graphite may cause shorting of electrical circuits. Avoid excessive creation and inhalation of dust during removal, drilling, grinding, cutting or sanding.

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool, dry area.

7.3. Specific end use(s)

No special precautions.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**8.1. Control parameters****Occupational exposure limit values**

| Ingredients | OSHA PEL ¹ | | ACGIH TLV ² | | UK WEL ³ | | AUSTRALIA ES ⁴ | |
|-------------|-----------------------|-------------------|------------------------|-------------------|---------------------|-------------------|---------------------------|-------------------|
| | ppm | mg/m ³ | ppm | mg/m ³ | ppm | mg/m ³ | ppm | mg/m ³ |
| Graphite | 15 mppcf | (resp) | (resp) | 2 | (resp) (total) | 4 10 | (resp) | 3 |

¹ United States Occupational Health & Safety Administration permissible exposure limits

² American Conference of Governmental Industrial Hygienists threshold limit values

³ EH40 Workplace exposure limits, Health & Safety Executive

⁴ Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment [NOHSC:1003]

Derived No Effect Level (DNEL) according to Regulation (EC) No 1907/2006:**Workers**

Not available

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No 1907/2006:

Not available

8.2. Exposure controls**8.2.1. Engineering measures**

No special requirements. If exposure limits are exceeded, provide adequate ventilation.

8.2.2. Individual protection measures

Respiratory protection: Not normally needed. If exposure limit is exceeded, use approved dust respirator (e.g., EN filter type P2).

Protective gloves: Recommended

Eye and face protection: Safety glasses

Other: None

8.2.3. Environmental exposure controls

No special requirements.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**9.1. Information on basic physical and chemical properties**

| | | | |
|---|----------------|--------------------------------------|----------------|
| Physical state | solid | Odour | none |
| Colour | yellow / black | Odour threshold | not applicable |
| Initial boiling point | not applicable | Vapour pressure @ 20°C | not applicable |
| Melting point | not applicable | % Aromatics by weight | not applicable |
| % Volatile (by volume) | not applicable | pH | not applicable |
| Flash point | not applicable | Relative density | not applicable |
| Method | not applicable | Weight per volume | not applicable |
| Viscosity | not applicable | Coefficient (water/oil) | not applicable |
| Autoignition temperature | not determined | Vapour density (air=1) | not applicable |
| Decomposition temperature | not determined | Rate of evaporation (ether=1) | not applicable |
| Upper/lower flammability or explosive limits | not applicable | Solubility in water | insoluble |
| Flammability (solid, gas) | not determined | Oxidising properties | not determined |
| Explosive properties | not determined | | |

9.2. Other information

None

SECTION 10: STABILITY AND REACTIVITY**10.1. Reactivity**

Refer to sections 10.3 and 10.5.

10.2. Chemical stability

Stable

10.3. Possibility of hazardous reactions

No dangerous reactions known under conditions of normal use.

10.4. Conditions to avoid

Extreme heat above 260°C (500°F).

10.5. Incompatible materials

Fluorine, Chlorine Trifluoride and related compounds and molten alkali metals.

10.6. Hazardous decomposition products

No additional hazardous decomposition products were identified other than the combustion products identified in Section 5 of this SDS.

SECTION 11: TOXICOLOGICAL INFORMATION**11.1. Information on toxicological effects**

Primary route of exposure under normal use: Inhalation, skin and eye contact. Personnel with pre-existing chronic respiratory impairments may be aggravated by exposure.

Acute toxicity -**Oral:**

| Substance | Test | Result |
|-----------|-----------|--------------|
| Graphite | LD50, rat | > 2000 mg/kg |

Dermal:

Graphite: based on available data, the classification criteria are not met.

Inhalation:

Graphite dust may cause mechanical irritation of the nasal passages.

| Substance | Test | Result |
|-----------|--------------------|--------------------------|
| Graphite | LC50, rat, 4 hours | > 2000 mg/m ³ |

Skin corrosion/irritation:

Graphite dust may cause mechanical irritation to the skin.

| Substance | Test | Result |
|-----------|-------------------------|----------------|
| Graphite | Skin irritation, rabbit | Not irritating |

Serious eye damage/irritation:

Graphite dust may cause mechanical irritation to the eyes.

| Substance | Test | Result |
|-----------|------------------------|----------------|
| Graphite | Eye irritation, rabbit | Not irritating |

Respiratory or skin sensitisation: Graphite: based on available data, the classification criteria are not met.

| Substance | Test | Result |
|-----------|--------------------------------------|-----------------|
| Graphite | Skin sensitization (OECD 429), mouse | Not sensitizing |

Germ cell mutagenicity: Graphite: based on available data, the classification criteria are not met.

Carcinogenicity: As per 29 CFR 1910.1200 (Hazard Communication), this product contains no carcinogens as listed by the National Toxicology Program (NTP), the International Agency for Research on Cancer (IARC), the Occupational Safety and Health Administration (OSHA) or Regulation (EC) No 1272/2008.

Reproductive toxicity: Graphite: based on available data, the classification criteria are not met.

STOT-single exposure: Graphite: based on available data, the classification criteria are not met.

STOT-repeated exposure: Repeated inhalation of nuisance dust in excess of exposure limits over an extended period of time may result in injury to the lungs. Symptoms can include cough, shortness of breath and decrease in pulmonary function. Graphite: based on available data, the classification criteria are not met.

Aspiration hazard: Based on available data, the classification criteria are not met.

Other information: None

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicological data have not been determined specifically for this product. The information given below is based on a knowledge of the components and the ecotoxicology of similar substances.

12.1. Toxicity

Not expected to be harmful to aquatic organisms. Graphite: 96 h LC50 (fish) > 100 mg/l.

12.2. Persistence and degradability

Graphite: inorganic substance, exists in nature. PTFE: nonbiodegradable.

12.3. Bioaccumulative potential

Graphite: bioconcentration in aquatic organisms is not expected to be significant.

12.4. Mobility in soil

Solid. Insoluble in water. In determining environmental mobility, consider the product's physical and chemical properties (see Section 9).

12.5. Results of PBT and vPvB assessment

Not available

12.6. Other adverse effects

None known

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Unused product is not a regulated waste (not classified as hazardous according to 2008/98/EC). Can be disposed in a secure, properly licensed landfill. Check local, state and national/federal regulations and comply with the most stringent requirement.

SECTION 14: TRANSPORT INFORMATION

14.1. UN number

ADR/RID/ADN/IMDG/ICAO: NOT APPLICABLE

TDG: NOT APPLICABLE

US DOT: NOT APPLICABLE

14.2. UN proper shipping name

ADR/RID/ADN/IMDG/ICAO: NON-HAZARDOUS, NON REGULATED

TDG: NON-HAZARDOUS, NON REGULATED

US DOT: NON-HAZARDOUS, NON REGULATED

14.3. Transport hazard class(es)

ADR/RID/ADN/IMDG/ICAO: NOT APPLICABLE

TDG: NOT APPLICABLE

US DOT: NOT APPLICABLE

14.4. Packing group

ADR/RID/ADN/IMDG/ICAO: NOT APPLICABLE

TDG: NOT APPLICABLE

US DOT: NOT APPLICABLE

14.5. Environmental hazards

NOT APPLICABLE

14.6. Special precautions for user

NOT APPLICABLE

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

NOT APPLICABLE

14.8. Other information

NOT APPLICABLE

SECTION 15: REGULATORY INFORMATION**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****15.1.1. EU regulations****Authorisations under Title VII:** Not applicable**Restrictions under Title VIII:** None**Other EU regulations:** None**15.1.2. National regulations****US EPA SARA TITLE III****312 Hazards:**

None

313 Chemicals:

None

Other national regulations: None**15.2. Chemical safety assessment**

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

SECTION 16: OTHER INFORMATION

Abbreviations and acronyms:

ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
 ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road
 ATE: Acute Toxicity Estimate
 BCF: Bioconcentration Factor
 cATpE: Converted Acute Toxicity point Estimate
 CLP: Classification Labelling Packaging Regulation (1272/2008/EC)
 ES: Exposure Standard
 GHS: Globally Harmonized System
 ICAO: International Civil Aviation Organization
 IMDG: International Maritime Dangerous Goods
 LC50: Lethal Concentration to 50 % of a test population
 LD50: Lethal Dose to 50% of a test population
 LOEL: Lowest Observed Effect Level
 N/A: Not Applicable
 NA: Not Available
 NOEC: No Observed Effect Concentration
 NOEL: No Observed Effect Level
 OECD: Organization for Economic Co-operation and Development
 PBT: Persistent, Bioaccumulative and Toxic substance
 (Q)SAR: Quantitative Structure-Activity Relationship
 REACH: Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (1907/2006/EC)
 REL: Recommended Exposure Limit
 RID: Regulations concerning the International Carriage of Dangerous Goods by Rail
 SDS: Safety Data Sheet
 STEL: Short Term Exposure Limit
 STOT RE: Specific Target Organ Toxicity, Repeated Exposure
 STOT SE: Specific Target Organ Toxicity, Single Exposure
 TDG: Transportation of Dangerous Goods (Canada)
 TWA: Time Weighted Average
 US DOT: United States Department of Transportation
 vPvB: very Persistent and very Bioaccumulative substance
 WEL: Workplace Exposure Limit
 WHMIS: Workplace Hazardous Materials Information System
 Other abbreviations and acronyms can be looked up at www.wikipedia.org.

Key literature references and sources for data: Commission des normes, de l'équité, de la santé et de la sécurité du travail (CNESST)
 Chemical Classification and Information Database (CCID)
 European Chemicals Agency (ECHA) - Information on Chemicals
 Hazardous Chemical Information System (HCIS)
 National Institute of Technology and Evaluation (NITE)
 Swedish Chemicals Agency (KEMI)
 U.S. National Library of Medicine Toxicology Data Network (TOXNET)

Procedure used to derive the classification for mixtures according to Regulation (EC) No 1272/2008 [CLP] / GHS:

| Classification | Classification procedure |
|----------------|--------------------------|
| Not applicable | Not applicable |

Relevant H-statements: None

Hazard pictogram names: Not applicable

Changes to the SDS in this revision: Sections 1.1, 1.3, 1.4, 8.1, 15.1.2.

Date of last revision: 26 September 2017

Further information: None

This information is based solely on data provided by suppliers of the materials used, not on the mixture itself. No warranty is expressed or implied regarding the suitability of the product for the user's particular purpose. The user must make their own determination as to suitability.