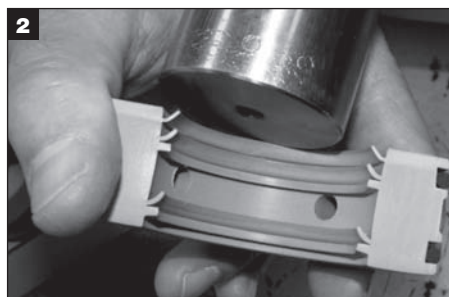


30KC Polymer Cartridge Seal

SEAL INSTALLATION



1 Cut 0.005" thick brass shim stock approx. 1/4" larger than circumference of the shaft.



2 Orient seal lips towards the shaft end.

NOTE: Lubricating the seal lips slightly facilitates installation.



3 Roll the shim stock and carefully pass through the seal.



4 Position the shim and the seal over the shaft.



5 Rotate the seal in the direction of the shim overlap and slide over the shaft.

CAUTION: Rotate the seal in the direction of the overlap to avoid lip damage.



6 Remove the shim and uniformly press the seal into the bore.