



SAFETY DATA SHEET

in accordance with REACH (1907/2006/EC, as amended by 453/2010/EC)

Revision date: 29 April 2014 Initial date of issue: 5 September 2007 SDS No. 1091-9

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

1600, 1600SP

1.2. Relevant identified uses of the substance or mixture and uses advised against

A general service emissions and steam service packing for use in all control and block valve services to 650°C (1200°F) and 8400 psi (580 Bar).

1.3. Details of the supplier of the safety data sheet

Company:

A.W. CHESTERTON COMPANY
860 Salem Street
Groveland, MA 01834-1507, USA
Tel.: +1 978-469-6446 Fax: +1 978-469-6785
(Mon. - Fri. 8:30 - 5:00 PM EST)
E-mail (SDS questions): ProductMSDSs@chesterton.com
E-mail: customer.service@chesterton.com
SDS requests: www.chesterton.com

Supplier:

1.4. Emergency telephone number

24 hours per day, 7 days per week
Call Infotrac: 1-800-535-5053
Outside N. America: +1 352-323-3500 (collect)

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

2.1.1. Classification according to Regulation (EC) No 1272/2008 [CLP] / GHS

This product does not meet the criteria for classification in any hazard class according to Regulation (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures.

2.1.2. Classification according to Directives 1999/45/EC and 1975/324/EEC

This product does not meet the criteria for classification in any danger category according to Directive 1999/45/EC on classification, packaging and labelling of dangerous preparations.

2.1.3. Canadian WHMIS classification

D2A: Very toxic materials causing other effects

2.1.4. Australian classification

Not classified as hazardous according to criteria of Safe Work Australia.

2.1.5. Additional information

None

2.2. Label elements

Labelling according to Regulation (EC) No 1272/2008 [CLP] / GHS

Hazard pictograms: N/A

Signal word: None

Hazard statements: None

Precautionary statements: None

Supplemental information: None

2.3. Other hazards

None expected in industrial use. PTFE is nonhazardous at ambient temperatures. At temperatures above 260°C (500°F), toxic decomposition products may be emitted. Due to toxic decomposition, avoid smoking (wash hands to avoid transfer to tobacco products) when handling PTFE products.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS**3.2. Mixtures**

Hazardous Ingredients ¹	% Wt.	CAS No./ EC No.	REACH Reg. No.	Classification (acc. to 1272/2008/EC)	Classification (67/548/EEC)
Graphite	65-85	7782-42-5 231-955-3	NA	Not classified	Not classified
Silica (Quartz)	< 1.5	14808-60-7 238-878-4	NA	Not classified	Not classified

Indications of danger acc. to 67/548/EEC: Not applicable
For full text of H-statements and R-phrases: see SECTION 16.

¹ Classified according to: * 29 CFR 1910.1200, 1915, 1916, 1917, Mass. Right-to-Know Law (ch. 40, M.G.L..O. 111F), California Proposition 65
* 1272/2008/EC, 67/548/EEC, 99/45/EC, REACH
* Controlled Products Regulations
* Safe Work Australia [NOHSC: 1008 (2004)]

SECTION 4: FIRST AID MEASURES**4.1. Description of first aid measures**

Inhalation: If overcome by decomposition fumes, remove to fresh air. If not breathing, administer artificial respiration. Contact physician.

Skin contact: Wash skin with soap and water. Contact physician if irritation persists.

Eye contact: Flush eyes for at least 15 minutes with large amounts of water. Contact physician if irritation persists.

Ingestion: Not applicable

4.2. Most important symptoms and effects, both acute and delayed

Graphite dust may cause mechanical irritation to the skin, eyes and nasal passages. Repeated inhalation of nuisance dust in excess of exposure limits over an extended period of time may result in injury to the lungs. Symptoms can include cough, shortness of breath and decrease in pulmonary function.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptoms.

SECTION 5: FIRE-FIGHTING MEASURES**5.1. Extinguishing media**

Suitable extinguishing media: Carbon Dioxide, dry chemical, foam or water spray

Unsuitable extinguishing media: None known

5.2. Special hazards arising from the substance or mixture

Toxic fumes may be emitted at temperatures above 260°C (500°F).

5.3. Advice for firefighters

Recommend Firefighters wear self-contained breathing apparatus.

Flammability Classification: –

HAZCHEM Emergency Action Code: 2 **Z**

SECTION 6: ACCIDENTAL RELEASE MEASURES**6.1. Personal precautions, protective equipment and emergency procedures**

Utilize exposure controls and personal protection as specified in Section 8.

6.2. Environmental Precautions

No special requirements.

6.3. Methods and material for containment and cleaning up

No special steps required. Nontoxic.

6.4. Reference to other sections

Refer to section 13 for disposal advice.

SECTION 7: HANDLING AND STORAGE**7.1. Precautions for safe handling**

Accumulations of graphite may cause shorting of electrical circuits. Do not smoke when handling PTFE products; wash hands after handling to avoid transfer to tobacco products. Avoid creating and breathing dust during removal, drilling, grinding, sawing or sanding.

7.2. Conditions for safe storage, including any incompatibilities

Store in cool, dry area. Exposure to heat, humidity, ozone or light may shorten its unlimited shelf life.

7.3. Specific end use(s)

No special precautions.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**8.1. Control parameters****Occupational exposure limit values**

Ingredients	OSHA PEL ¹		ACGIH TLV ²		UK WEL ³		AUSTRALIA ES ⁴	
	ppm	mg/m ³	ppm	mg/m ³	ppm	mg/m ³	ppm	mg/m ³
Graphite	15 mppcf	(resp)	(resp)	2	(resp) (total)	4 10	(resp)	3
Silica (Quartz)	(resp) (total)	10/(%SiO ₂ +2) 30/(%SiO ₂ +2)	(resp)	0.025	(resp)	0.1	(resp)	0.1

¹ United States Occupational Health & Safety Administration permissible exposure limits.

² American Conference of Governmental Industrial Hygienists threshold limit values.

³ EH40 Workplace exposure limits, Health & Safety Executive

⁴ Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment [NOHSC:1003].

8.2. Exposure controls**8.2.1. Engineering measures**

If using under extreme heat, use local exhaust.

8.2.2. Individual protection measures

Respiratory protection: Not normally needed. If exposure limits are exceeded, use an approved dust respirator (e.g., EN filter type P2).

Protective gloves: Not normally needed.

Eye and face protection: Recommend safety glasses.

Other: None

8.2.3. Environmental exposure controls

Refer to sections 6 and 12.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**9.1. Information on basic physical and chemical properties**

Physical state	solid	Odour	odorless
Colour	gray	Odour threshold	not determined
Initial boiling point	not applicable	Vapour pressure @ 20°C	not applicable
Melting point	1371°C (2550°F)	% Aromatics by weight	not applicable
% Volatile (by volume)	not applicable	pH	not applicable
Flash point	not applicable	Relative density	not applicable
Method	not applicable	Weight per volume	not applicable
Viscosity	not applicable	Coefficient (water/oil)	not applicable
Autoignition temperature	not determined	Vapour density (air=1)	not applicable
Decomposition temperature	not determined	Rate of evaporation (ether=1)	not applicable
Upper/lower flammability or explosive limits	not applicable	Solubility in water	Insoluble
Flammability (solid, gas)	not applicable	Oxidising properties	not applicable
Explosive properties	not applicable		

9.2. Other information

None

SECTION 10: STABILITY AND REACTIVITY**10.1. Reactivity**

Refer to sections 10.3 and 10.5.

10.2. Chemical stability

Stable

10.3. Possibility of hazardous reactions

No dangerous reactions known under conditions of normal use.

10.4. Conditions to avoid

Extreme heat above 260°C (500°F).

10.5. Incompatible materials

Fluorine, Chlorine Trifluoride and related compounds and molten alkali metals.

10.6. Hazardous decomposition products

Carbon Monoxide, Carbon Dioxide, trace amounts of Hydrogen fluoride, Perfluorocarbon olefins, and other toxic fumes may be evolved above 260°C (500°F).

SECTION 11: TOXICOLOGICAL INFORMATION**11.1. Information on toxicological effects**

Primary route of exposure under normal use: Inhalation, skin and eye contact. Personnel with pre-existing chronic respiratory impairments are generally aggravated by exposure.

Acute toxicity -**Oral:**

Substance	Test	Result
Graphite	LD50, rat	> 2000

Dermal:

Based on available data on components, the classification criteria are not met.

Inhalation:

Graphite dust may cause mechanical irritation of the nasal passages.

Substance	Test	Result
Graphite	LC50, rat, 4 hours	> 2 mg/l (dust)

Skin corrosion/irritation:

Based on available data on components, the classification criteria are not met. Graphite dust may cause mechanical irritation to the skin.

Substance	Test	Result
Graphite	Skin irritation, rabbit	Not irritating

Serious eye damage/irritation:

Graphite dust may cause mechanical irritation to the eyes.

Substance	Test	Result
Graphite	Eye irritation, rabbit	Not irritating

Respiratory or skin sensitisation:

Substance	Test	Result
Graphite	Skin sensitization, mouse	Not sensitizing

Germ cell mutagenicity:

Graphite: based on available data, the classification criteria are not met.

Carcinogenicity:

The International Agency for Research on Cancer (IARC) and the National Toxicology Program (NTP) have classified inhaled silica as a human carcinogen.

Reproductive toxicity:

Graphite: based on available data, the classification criteria are not met.

STOT-single exposure:

Not expected to cause toxicity. Graphite: based on available data, the classification criteria are not met.

STOT-repeated exposure:

Repeated inhalation of respirable free silica may cause scarring of the lungs with cough and shortness of breath. Silicosis, a delayed lung injury that is a disabling, progressive and sometimes fatal pulmonary fibrosis, may result. Graphite: based on available data, the classification criteria are not met.

Aspiration hazard:

Based on available data, the classification criteria are not met.

Other information:

None

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicological data have not been determined specifically for this product. The information given below is based on a knowledge of the components and the ecotoxicology of similar substances.

12.1. Toxicity

This product is expected to exhibit low toxicity to aquatic and soil organisms. Graphite: 96 h LC50 (fish) > 100 mg/l.

12.2. Persistence and degradability

Graphite, Silica: inorganic substances, exist in nature. PTFE: material is chemically unreactive and nonbiodegradable.

12.3. Bioaccumulative potential

Graphite: bioconcentration in aquatic organisms is not expected to be significant.

12.4. Mobility in soil

Solid. Insoluble in water. In determining environmental mobility, consider the product's physical and chemical properties (see Section 9).

12.5. Results of PBT and vPvB assessment

Not available

12.6. Other adverse effects

None known

SECTION 13: DISPOSAL CONSIDERATIONS**13.1. Waste treatment methods**

Unused product is not a regulated waste. Check local, state and national/federal regulations and comply with the most stringent requirement. This product is not classified as a hazardous waste according to 2008/98/EC.

European List of Wastes code: 06 13 99

SECTION 14: TRANSPORT INFORMATION**14.1. UN number**

ADR/RID/ADN/IMDG/ICAO: NOT APPLICABLE

TDG: NOT APPLICABLE

US DOT: NOT APPLICABLE

14.2. UN proper shipping name

ADR/RID/ADN/IMDG/ICAO: NON-HAZARDOUS, NON REGULATED

TDG: NON-HAZARDOUS, NON REGULATED

US DOT: NON-HAZARDOUS, NON REGULATED

14.3. Transport hazard class(es)

ADR/RID/ADN/IMDG/ICAO: NOT APPLICABLE

TDG: NOT APPLICABLE

US DOT: NOT APPLICABLE

14.4. Packing group

ADR/RID/ADN/IMDG/ICAO: NOT APPLICABLE
TDG: NOT APPLICABLE
US DOT: NOT APPLICABLE

14.5. Environmental hazards

NOT APPLICABLE

14.6. Special precautions for user

NOT APPLICABLE

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

NOT APPLICABLE

14.8. Other information

NOT APPLICABLE

SECTION 15: REGULATORY INFORMATION**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****15.1.1. EU regulations**

Authorisations under Title VII: Not applicable

Restrictions under Title VIII: None

Other EU regulations: None

15.1.2. National regulations**US EPA SARA TITLE III**

312 Hazards: **313 Chemicals:**
 Immediate None
 Delayed

Hazardous Materials Identification System (HMIS)

4 = Severe Hazard
 3 = Serious Hazard
 2 = Moderate Hazard
 1 = Slight Hazard
 0 = Minimal Hazard
 * = See Section 8

HEALTH	1
FLAMMABILITY	1
REACTIVITY	1
Personal Protection	*

Other national regulations: None

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

SECTION 16: OTHER INFORMATION

Abbreviations and acronyms: ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
 ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road
 ATE: Acute Toxicity Estimate
 BCF: Bioconcentration Factor
 CLP: Classification Labelling Packaging Regulation (1272/2008/EC)
 ES: Exposure Standard
 GHS: Globally Harmonized System
 ICAO: International Civil Aviation Organization
 IMDG: International Maritime Dangerous Goods
 LC50: Lethal Concentration to 50 % of a test population
 LD50: Lethal Dose to 50% of a test population
 LOEL: Lowest Observed Effect Level
 N/A: Not Applicable
 NA: Not Available
 NOAEL: No Observed Adverse Effect Level
 NOEL: No Observed Effect Level
 PBT: Persistent, Bioaccumulative and Toxic substance
 (Q)SAR: Quantitative Structure-Activity Relationship
 REACH: Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (1907/2006/EC)
 RID: Regulations concerning the International Carriage of Dangerous Goods by Rail
 SDS: Safety Data Sheet
 STEL: Short Term Exposure Limit
 STOT: Specific Target Organ Toxicity
 TDG: Transportation of Dangerous Goods (Canada)
 US DOT: United States Department of Transportation
 vPvB: very Persistent and very Bioaccumulative substance
 WEL: Workplace Exposure Limit
 WHMIS: Workplace Hazardous Materials Information System
 Other abbreviations and acronyms can be looked up at www.wikipedia.org.

Key literature references and sources for data: Commission de la santé et de la sécurité du travail (CSST)
 European chemical Substances Information System (ESIS)
 European Chemicals Agency (ECHA) - Information on Chemicals
 Hazardous Substances Data Bank (HSDB)
 Hazardous Substances Information System (HSIS)
 Swedish Chemicals Agency (KEMI)

Procedure used to derive the classification for mixtures according to Regulation (EC) No 1272/2008:

Classification	Classification procedure
Not applicable	Not applicable

Relevant H-statements: None

Relevant R-phrases: None

Hazard pictogram names: Not applicable

Changes to the SDS in this revision: Sections 1.1, 2, 3, 4.2, 5.1, 8.1, 9.1, 11, 12.1, 12.2, 12.3, 16.

Further information: None

This information is based solely on data provided by suppliers of the materials used, not on the mixture itself. No warranty is expressed or implied regarding the suitability of the product for the user's particular purpose. The user must make their own determination as to suitability.